

REDEFINING EXTREMELY PERSONALIZED FURNITURE. YOUR IDEAS. OUR CRAFTSMEN.

Welcome to our latest edition of fashion-friendly furnishings! You should have the luxury of being able to choose standard or custom furnishings that reflect your personality, vision, and style.

We believe custom means so much more than a few color and wood changes. It literally means several million choices of styles, sizes, colors, finishes, hardware, fabrics, and more. Additionally, if you cannot find what you're looking for, please contact an authorized Keystone Collections interior designer or retailer. If you can imagine it, there's a good chance our talented artisans can build it.

Go ahead. Browse. Be inspired. Experience something beyond the ordinary. It's our intention on the following pages to engage you in a new way that offers fresh ideas and inspiration.

Thank you for the opportunity to help you create a living space that reflects who you are and how you live.

FROM ALL OF US AT THE KEYSTONE COLLECTIONS

ONE DRINK TABLE DESIGN BY KATY SKELTON CRAFTED BY KEYSTONE COLLECTIONS

ABOUT US

Made in the USA Lifetime Guarantee Family Owned Our Craftsmen Sustainability Extreme Customization Extensive Finishes Palette of Colors Furniture Care

FEATURES

Chairs Tables Hutches Beds Dressers

DINING Verona-Manchester

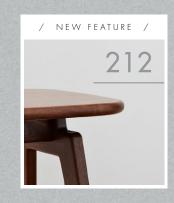
Verona Manchester Montclair Metro Harrison Classic Shaker Cleveland Westfield Somerset Madison Frederick Canterbury Kings Canyon Bedford Sonoma Provence lackson Avignon Mission Lincoln Ironwood

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REDROOM

LOTS MORE CHOICES 120 Woods Stain Colors 122 Paint Colors 124 Color Combos 126 127 Custom Color Matches Vintage 128 129 Antiquity 130 Legacy Artisan 131 Handhewn 132 134 Handplaned Weathered 136 Fabrics 138 Leathers 139 Nailhead Trim 140 Glass 141 Hardware 142 INDEXES General 3 Product Category 166 Photo Descriptions 160 Product Pictorial 150



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PHOTO DESCRIPTIONS

Discover more details – match the number in the upper right hand corner of each picture to the photo descriptions on pages 160-165. PAGE 4 KEYSTONECOLLECTIONS.COM





Nearly three decades ago, in a small workshop near Myerstown, PA, Dad crafted his first dining chair. One of his time-proven sayings was "If a job's worth doing, it's worth doing right". His commitment to excellence in design, functionality, and craftsmanship created the benchmark of quality for which Keystone Collections is known.

As a privately held family owned and operated company, we don't have shareholders to please – just you, and we prefer it that way. Today, we build on a family legacy that allows no compromise in the areas of quality and integrity.

We are extremely blessed to have a talented management team and craftsmen who hold themselves mutually accountable to exceed our customers' expectations of quality and service.

Most important of all, we thank God, who has blessed us with spiritual and physical blessings so abundantly in so many ways. From our family to yours, we consider it a privilege to help you experience the warmth, beauty, and style of solid hardwood furnishings.

/ THE MARTINS /



100% of our furniture is made right here near Myerstown, PA. For us, this isn't simply a novel marketing endeavor. It's a practical way for us to retain greater control over quality, costs and a reduced carbon footprint. Much of our lumber is harvested from the Appalachian Mountain region of the USA by vendors who are adhering to sustainable forestry principles on both public and private timberlands. Our local talented craftsmen adopt the latest innovations while sustaining time honored techniques – achieving meticulous attention to detail in every piece of furniture they produce. We consider their creativity and skills invaluable to the craftsmanship of our furnishings. Choose Keystone – bring the excellent American heritage of furniture making right into your home while supporting American jobs and products.







We believe true craftsmanship entails creating furniture with care, purpose, and passion. It's a quality that needs to be continually refined, practiced, and improved upon.

We all love beautiful furnishings that speak of great form, function, and finish. Our attention is attracted to furniture that has been lovingly crafted, built with care and passion, and presented with the sort of accomplishment that befits a marvelously well crafted masterpiece. True craftsmanship also realizes the great importance of working with organic simple forms to make the functional beautiful.

It's in this spirit that we're creating items of exceptional quality and durability. We want ours to be the furniture that will endure, in all senses of the word. And we want you to personally be able to experience the elements of excellence when you buy Keystone furniture. What if you could end all those searches of online catalogs and websites? Instead, send pictures or draw just what it is that you imagine. You won't have to compromise your vision for that new space, and the quality of your furniture will no longer need to be inferred by those website photos. No longer do you need to fear that the specific item you sourced last year will take months to acquire or, worse yet, be a discontinued item.

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To you, perhaps more than anything, cost may be the most intimidating facet of customized furnishings. You may consider it an exclusive process that carries a high price. As it turns out, many times a custom piece can be built for comparatively the same price as an equivalent model in a high end furniture store.

Ready to give it a try? Talk to our Keystone design associates to discover the advantages and simplicity of customized furnishings.

YOUR IDEAS. OUR CRAFTSMEN. TOGETHER WE CAN DO IT.



ANTIQUED and so DISTRESSED ABITUT

Just as people with a past are interesting, so is furniture that looks as though it has a story to tell. This well-worn, loved, aged and antiqued look on furnishings recalls a time when things were made to last and had real value that was appreciated through the generations. Our artisans painstakingly recreate this look through multi-step antiquing processes that duplicate the time worn character and age marks of genuine antiques.

We strive for a high level of authenticity that is not found in mass-produced so-called "distressed" furnishings. In fact, our attention to the smallest details of authenticity is the reason that the finishing process on these antiqued items takes twice as long to create as our regular finishes.

By choosing one of our seven popular antique finishes, you'll determine how "aged" your furniture will appear. These finishes can include wear-through, eased edges, indentations, hand planing, hand burnishing, and hand rubbed glazing. In addition to our seven antiqued finishes, you can express your own creativity by combining more than one distressed option on the same piece of furniture.





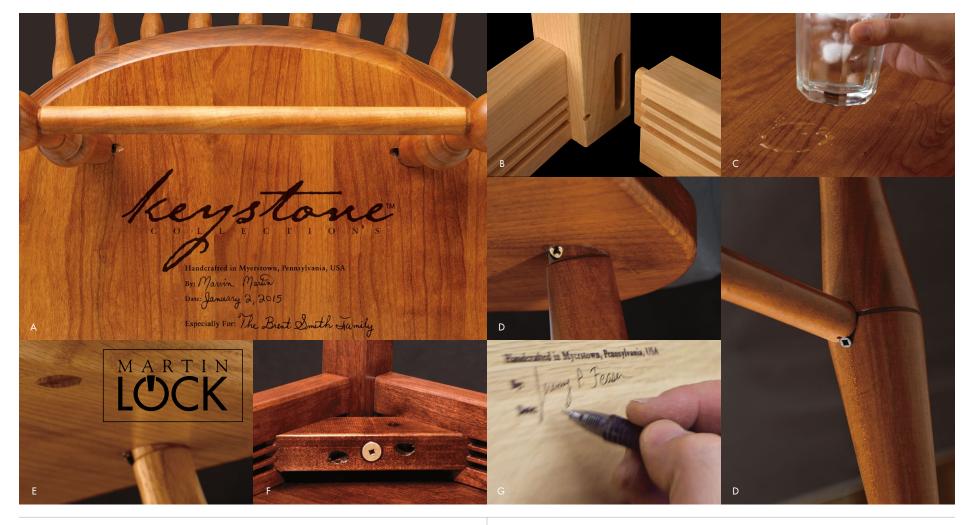
What color is your happy place? Just maybe it's an alchemy of shimmer or a perfect balance of earthy hues. Perhaps you crave bold hues spun and sampled together from urban influences or the lush shades of a tropical rainforest?

Go ahead-the world is your paint box, and you're the curator. Using colors on your furniture that speak to you and combining them in personalized fresh ways will make your furniture uniquely yours. Your way.

Whatever tones light up your personal spectrum, our extensive color palette of over 250 colors and textures can help you find them. Additionally, if they're not found in our standard colors, our special match program will allow you to create your own color – expressing your very own creativity.







A » EVEN THE UNDERSIDE

B » CONNECT THE PIECES

to personalize a gift!

Many of our chairs make use of super-strong mortise and tenon joinery, an age-old woodworking technique that has never been improved upon.

C » FINISH FOR THE FINEST

Our hand applied, custom formulated, multi-layered colors and varnishes produce a depth of clarity, beauty, and silky smoothness seldom experienced with today's furniture. Using up to 20 intensive finishing processes, our finish is tough and durable. With this protection, it's no surprise that many spills can be wiped up with no permanent stain or damage. With proper care, your furniture will continue to look as rich as the day it was made.

D » IRONCORE CONSTRUCTION

In addition to precision fitted parts, our extra step of inserting a screw through the legs and stretchers assures you a life-time of trouble-free, wobble-free chairs.

E » MARTIN LOCK Our exclusive, innovative construction detail on the wedged tenons helps the joints to remain tight. Another reason we can give a lifetime guarantee on all our chairs.

F » BACKED INTO THE CORNERS Rugged, triple grooved corner braces combined with specially formulated glue and industrial strength lags give you more than a life-time of durability, service, and functionality.

G » AUTOGRAPH TIME

and excellence!

Another one of our trademarks. In addition to eye appeal, finishing the underside helps protect your chair from seasonal changes, cracking and warping. Personalize it – optional personalization seals your chosen wording beneath our premier finishes, to permanently identify it as the prized family heirloom your furniture will become. It is also a great way

It shows we care! The personal connection with commitment. When your furniture is completed and inspected, each piece receives our Keystone Collections insignia, and the craftsman who built it signs and dates it-the beginning of an heirloom, and to us, a mark of integrity

MORE IS BETTER

Today's modern adhesives make chairs stronger than ever. "Finger Jointing," the process of cutting grooves in our chair skirts and corner braces, enables us to apply more adhesive and achieve tighter joinery, and we back that up with industrial strength screws and lag anchors.

ON THE LEVEL

We know our chair legs are on the level, because after assembly, we square them using an amazing precision machine our father made! This extra step provides seating comfort you can relax on.

STICKY SITUATION

If early furniture craftsmen had our glue, there would be a lot more antiques! Our special formulation goes beyond strength and longevity-we build in a little elasticity that allows joints an imperceptible bit of elasticity, keeping the joinery in your chairs tight, wobble-free and functional for years to come.

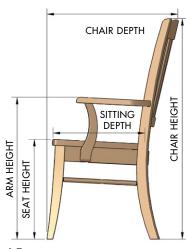
"FITTED" SEATS

Scooped shaped seats provide optimal seating comfort.

CHAIR DIMENSIONS

Chair measurements are listed with each chair in this format:

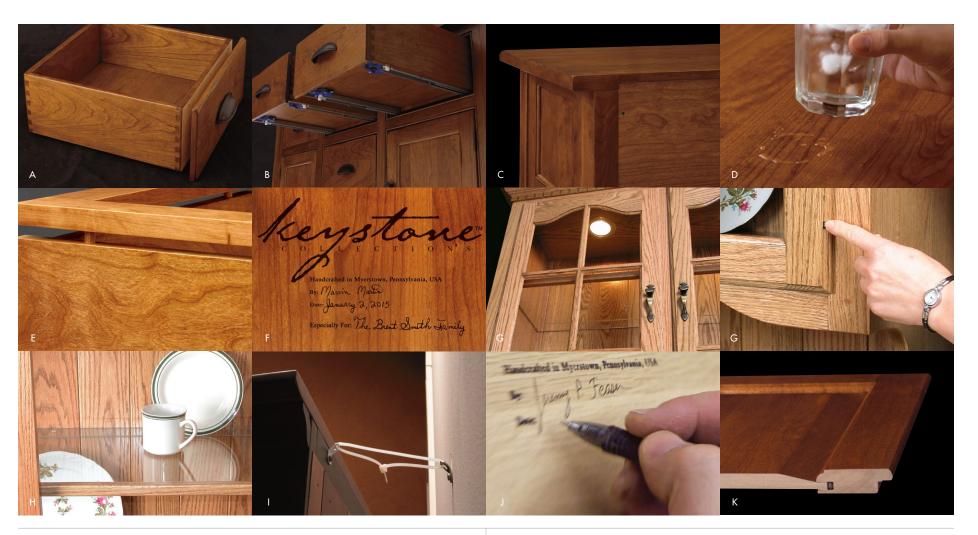
W = overall chair width D = overall chair depth H = overall chair height SD = sitting depthSH = chair seat height AW = width between arms AH= chair arm height



CHAIR FEATURES PAGE 17







A » THROUGH AND THROUGH The Ultimate Drawer! Our six piece drawers feature dovetailed joints front and back. We do not substitute a lesser grade of wood in our drawers. For example, in your cherry buffet, your drawer sides will be handcrafted of solid cherry. Utilizing time-proven and labor intensive construction methods, we guarantee our drawers for life.

B » INSIDE AND OUTSIDE

We admit to being obsessive about details. And that attention to detail goes far beneath the surface. Even though you won't see them often, our drawer backs and bottoms are finished, to prevent warping and to ensure you a life-time of trouble-free service.

B » EASY DOES IT

Our standard heavy duty and dependable drawer slides are concealed beneath the drawer, and fully extend to allow you to view everything in the drawer. These soft-close slides allow the drawer to easily self-close with just a touch. Rest assured that these slides will provide you with a life-time of dependable operation, as they feature a static load rating of 100 pounds and have been tested for 100,000 open-close cycles.

C » OVER THE TOP

Our hutch tops and backs receive attention in finishing and dedication to excellence. This protects your piece from seasonal changes, cracking and warping. It is the only right way for the Keystone Collections!

C » INSIDE THE BOX

They are fitted inside the wood frame, not simply fastened to the surface, so they provide extra strength and rigidity to the entire cabinet.

D » FINISH FOR THE FINEST

Our hand applied, custom formulated, multi-layered colors and varnishes produce a depth of clarity, beauty, and silky smoothness seldom experienced with today's furniture. Using up to 20 intensive finishing processes, our finish is tough and durable. With this protection, it's no surprise that many spills can be wiped up with no permanent stain or damage. With proper care, your furniture will continue to look as rich as the day it was made.

E » PIN IT DOWN

Dowel Pins are another extra quality step we take to enhance strength and durability.

F » PERSONALIZE IT

Our optional personalization seals your chosen wording beneath our premier finishes, to permanently identify it as the prized family heirloom your furniture will become. It is also a great way to personalize a gift!

G » JUST A TOUCH

A simple touch and it's on! Recessed lighting combines with concealed hinges to keep the focus on the woodwork by reducing eye clutter. Touch lights are especially convenient when you just don't have a free hand!

H » IN THE GROOVE OF THINGS

Our glass shelves with grooves feature a hardwood front edge that adds aesthetic appeal.

H » INNOVATIVE INTERLOCK

Our hutch backs are made from the same solid hardwood as the rest of the cabinet, joined with tongue and groove joints for strength and perpetual beauty.

I » NO TIPPING ALLOWED

Protect your family and make your furniture safer by installing our (supplied) restraints to help prevent accidental tip-over.

J » AUTOGRAPH TIME

It shows we care! The personal connection with commitment. When your furniture is completed and inspected, each piece receives our Keystone Collections insignia, and the craftsman who built it signs and dates it—the beginning of an heirloom, and to us, a mark of integrity and excellence!

K » FLOATING AROUND

Solid wood floating panels are unstressed by seasonal changes, and actually float within the frame. Embedded soft rubber spacer balls in the frame of all doors hold the door panel in place, absorb vibrations, and alleviate the potential for splits and cracks.









A » ULTIMATE DRAWER

Our standard six piece drawers feature dovetailed joints front and back. We do not substitute a different specie of wood in this drawer. For example, in your cherry dresser, your drawer sides will be handcrafted of solid cherry. The drawer fronts are a solid single piece of wood (except quartersawn white oak) and are grained matched. Utilizing time-proven and labor intensive construction methods, we guarantee our drawers for life.

B » ADDITIONAL STORAGE

Additional storage is available on select styles with our felt-lined "hidden" drawers – uniquely integrated into the molding detail for a clean, uncluttered look.

C » FINISHED AND SCREWED CABINET BACKS dirt, and adding rigidity to the overall piece.

D » FINISH FOR THE FINEST

Our hand applied, custom formulated, multi-layered colors and varnishes produce a depth of clarity, beauty, and silky smoothness seldom experienced with today's furniture. Using up to 20 intensive finishing processes, our finish is tough and durable. With this protection, it's no surprise that many spills can be wiped up with no permanent stain or damage. With proper care, your furniture will continue to look as rich as the day it was made.

E » DUSTPROOFING

F » WE'VE GOT YOUR NUMBER Unlike mass-produced furniture, we don't start the construction until we receive your order. Then we assign a serial number to your furniture that helps us hand-build your piece exactly the way you want it. Years later, we can match your style when you add complimentary pieces to your collection.

(T)

Finished cabinet backs are full size, inset and screwed in to place - locking out dust,

Our full-size panel in the bottom of all our cabinets helps to keep your belongings dust free.

G » EXCELLENT DRAWER OPTION

Our optional five piece drawers feature dovetailed joints front and back. The box is crafted and finished in natural red oak while the integrated drawer front will match the case.

H » GRAIN MATCHING

The subtle art of hand-matching wood for grain and color is a neglected and forgotten art in most of today's furniture. We employ this painstaking process to the drawer fronts of our furniture, allowing you to experience the absolute true beauty of visual unity and fine craftsmanship. This feature is exclusive to our Ultimate Drawer.

I » BEVELED GLASS

Beveled Glass is a standard item on all of our mirrors, allowing an extra dimension of depth and clarity.

J » EASY DOES IT

Our standard heavy duty and dependable drawer slides are concealed beneath the drawer, and fully extend to allow you to view everything in the drawer. These soft-close slides allow the drawer to easily self-close with just a touch. Rest assured that these slides will provide you with extremely dependable service featuring a static load rating of 100 pounds and have been tested for 100,000 open-close cycles.

K » PERSONALIZE IT

Our optional personalization seals your chosen wording beneath our premier finishes, to permanently identify it as the prized family heirloom your furniture will become. It is also a great way to personalize a gift!

L » FLOATING AROUND

Solid wood floating panels are unstressed by seasonal changes, and actually float within the frame. Embedded soft rubber spacer balls in the frame of all doors hold the door panel in place, absorb vibrations, and alleviate the potential for splits and cracks.





OVEREEDGE

Classic, Transitional, Simple, Ornate Choose one of these profiles to take your table, well, over the edge!









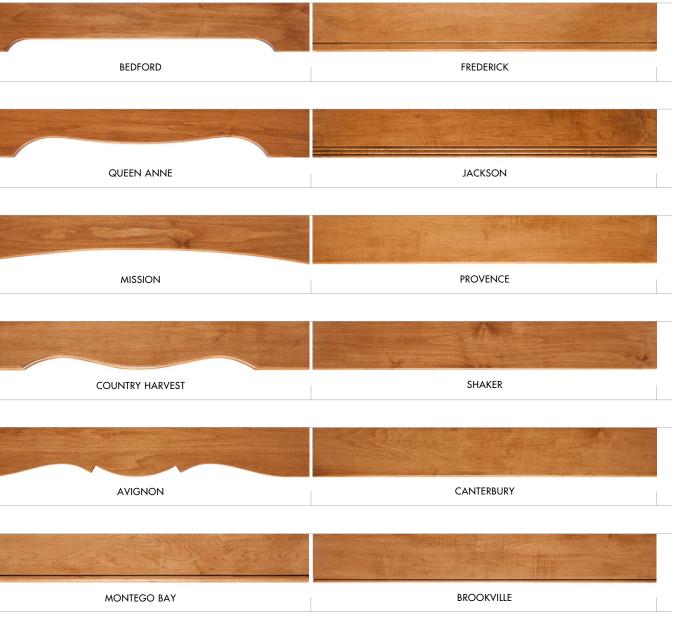








Table skirts provide a decorative touch and structural support to your table. Personalize your table by choosing one of these skirt designs.



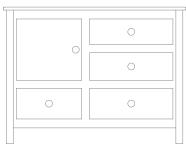


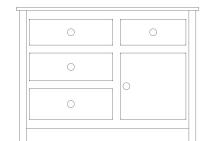
From round to square and fluted to tapered, select a table leg to enhance your distinctive style.











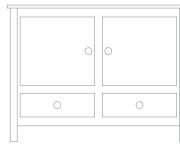


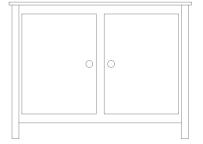
YOU DREAM IT. WE CAN PROBABLY BUILD IT.

Beauty and function is in the style board of the beholder. Which combo of size, shape, and design details will capture your imagination and reflect your very own ideas of functionality and needs? Not only limited to the dining area, these storage solutions now are growing in fashion towards welcoming surfaces in the hallway, media storage, and, with a bit of customization, even writing desks.

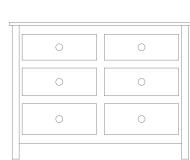
Use these sketches to start personalizing your own storage areas. Don't see what you need? Send us your drawings or pictures, we'll be glad to build one to your requirements.

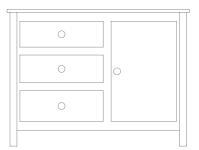
44" BUFFET AVAILABLE IN ALL STYLES WITH WOOD OR GLASS DOORS — SIZE MAY VARY WITH STYLE



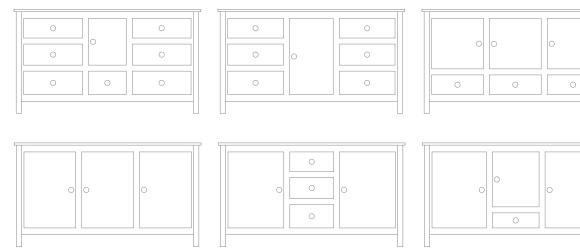


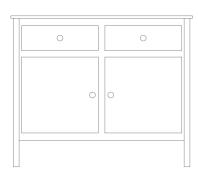






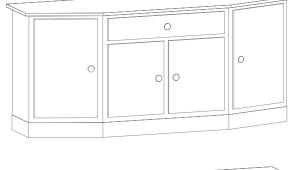


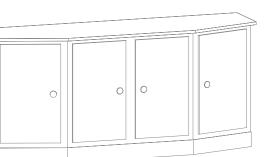


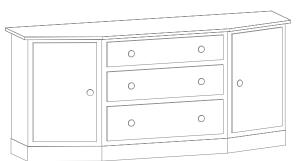


72" CANTED BUFFET AVAILABLE IN ALL STYLES WITH WOOD OR GLASS DOORS — SIZE MAY VARY WITH STYLE

The second

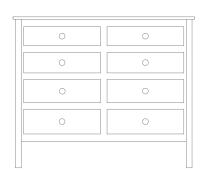


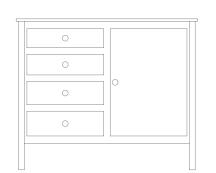




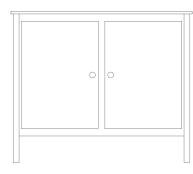




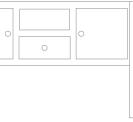


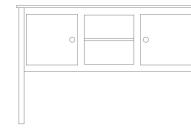


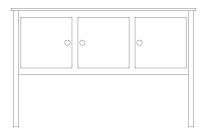




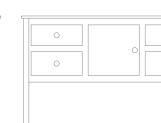
60" SIDEBOARD AVAILABLE IN ALL STYLES WITH WOOD OR GLASS DOORS — SIZE MAY VARY WITH STYLE











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SERVING UPDESIGN STYLE

We believe dining areas are so much more than chairs and a table. They're favorite meals with people you care about, holidays with family and friends. Or, maybe your dining area is even occasionally utilized for a home office. You'll notice we do dining differently. Rather than simply selling table-and-chair sets, we offer a thoughtful presentation of dining tables, comfortable chairs, and functional storage options. All these pieces complement each other to fit your space, style, and the way you live.





6525 VERONA ARM 23¹⁄₄" W x 24¹⁄₄" D x 40¹⁄₂" H SD:17" SH:18" AW:201/4" AH:25"



36" x 36" Extension Style Only* 36" x 48" Self Storing or Extension Style* 42" x 42" Extension Štyle Only 42" x 54" Self Storing or Extension Style 42" x 60" Self Storing or Extension Style 48" x 72" Self Storing or Extension Style » Gathering tables available

SELF STORING STYLES

Includes 4-12" leaves, 2 skirted. All leaves can be stored inside table. *36" x 48" includes 2-12" leaves, 1 skirted. Both leaves store inside table. Available with up to 4 leaves total.

ROOM SCENE: 6



6525 VERONA ARM 23¹/₄" W x 24¹/₄" D x 40¹/₂" H SD:17" SH:18" AW:20¹/₄" AH:25"



150 DESIGN YOUR OWN SERIES 60" MANCHESTER BUFFET 60" W x 20¹/₂" D x 39" H » Full extension soft-close drawers

4

OPTIONAL FEATURES

- » Silverware organizer
 » Mirror back, glass end panels
- » Hardware choices, glass choices
 » Backsplash (adds 4" to height)
- » Glass shelves and touch lighting
- » Wood doors, glass doors, wood shelves



472 SERIES MANCHESTER SOLID TOP TABLE

 $36'' \times 36'' - 36'' \times 48'' - 36'' \times 60'' - 36'' \times 72''$ $36'' \times 84'' - 42'' \times 42'' - 42'' \times 48'' - 42'' \times 60''$ 42" × 72" - 42" × 84" - 48" × 48" » Gathering tables available

EXTENSION STYLES

Includes 2-12" skirted leaves. Available with up to 13 leaves total. Storage not available. *36" x 36" includes 1-12" skirted leaf. Available with up to 2 leaves total. *36" x 48" available with up to 4 leaves total.

155 DESIGN YOUR OWN SERIES 76" MANCHESTER CANTED BUFFET 75¹/₂" W x 22³/₄" D x 33³/₄" H » Full extension soft-close drawers

OPTIONAL FEATURES

- » Silverware organizer
 » Mirror back, glass end panels
- Hardware choices, glass choices
 Backsplash (adds 4" to height)

- » Glass shelves and touch lighting
 » Wood doors, glass doors, wood shelves

3





6525 VERONA ARM 23¹/₄" W x 24¹/₄" D x 40¹/₂" H **SD**:17" **SH**:18" AW:20¼" AH:25"





6500 VERONA ROUND TABLE Table Sizes: 42", 44", 46", 48", 54", 60" Includes 2-12" skirted leaves » Third leaf is available on 42" - 48" sizes » Feet have recessed adjustable levelers

ROOM SCENE: 13



6520 VERONA 19³/4" W x 24¹/4" D x 40¹/2" H **SD**:17" **SH**:18"



6525 VERONA ARM 23 $\frac{1}{2}$ " W × 24 $\frac{1}{4}$ " D × 40 $\frac{1}{2}$ " H **SD**:17" **SH**:18" **AW**:20 $\frac{1}{4}$ " **AH**:25"

11



6520 VERONA 19³/₄" W x 24¹/₄" D x 40¹/₂" H SD:17" SH:18"



6501 VERONA SOLID TOP TABLE Table Sizes: 42", 44", 48", 52", 60" » Feet have recessed adjustable levelers

350 SERIES MANCHESTER SIDEBOARD 60" W x 20¹/2" D x 39" H

» Adjustable shelf inside doors » Full extension soft-close drawers

OPTIONAL FEATURES

» Hardware choices » Silverware organizer
» Backsplash (adds 4" to height)





3925 MANCHESTER ARM 21¹⁄₄" W x 22³⁄₄" D x 40¹⁄₄" H SD:17" SH:18¼" AW:173/4" AH:26"



470 SERIES MANCHESTER TABLE

 4/0 SERIES MAINCHESTER TABLE

 36" × 36" Extension Style Only*

 36" × 48" Self Storing or Extension Style*

 42" × 42" Extension Style Only

 42" × 54" Self Storing or Extension Style

 42" × 60" Self Storing or Extension Style

 42" × 70" Self Storing or Extension Style

 48" x 72" Self Storing or Extension Style » Gathering tables available

SELF STORING STYLES

Includes 4-12" leaves, 2 skirted. All leaves can be stored inside table. *36" x 48" includes 2-12" leaves, 1 skirted. Both leaves store inside table. Available with up to 4 leaves total.



14



3920 MANCHESTER 20¼″ W x 22³⁄₄″ D x 40¼″ H **SD**:17″ **SH**:18¼″



3920 MANCHESTER $20\frac{1}{4}$ " W x $22\frac{3}{4}$ " D x $40\frac{1}{4}$ " H SD: 17" SH: $18\frac{1}{4}$ "

18



3925 MANCHESTER ARM 21¼" W x 22³⁄4" D x 40¼" H **SD**:17" **SH**:18¼" AW:17³/4" AH:26"



17



16

472 SERIES MANCHESTER SOLID TOP TABLE

 $36'' \times 36'' - 36'' \times 48'' - 36'' \times 60'' - 36'' \times 72''$ $36'' \times 84'' - 42'' \times 42'' - 42'' \times 48'' - 42'' \times 60''$ 42" x 72" - 42" x 84" - 48" x 48" » Gathering tables available

EXTENSION STYLES

Includes 2-12" skirted leaves. Available with up to 13 leaves total. Storage not available. *36" x 36" includes 1-12" skirted leaf. Available with up to 2 leaves total. *36" x 48" available with up to 4 leaves total.

350 SERIES MANCHESTER SIDEBOARD 60" W x 201/2" D x 39" H

» Adjustable shelf inside doors

» Full extension soft-close drawers

- **OPTIONAL FEATURES** » Hardware choices » Silverware organizer
- » Backsplash (adds 4" to height)

MANCHESTER







22

3930 MANCHESTER 30" 20¼" W x 23½" D x 48½" H **SD**:17" **SH**:30½" » Also available with arms



152 SERIES 2 DOOR MANCHESTER HUTCH

44¼" W x 20½" D x 82¾" H Buffet Height: 39" * Full extension soft-close drawers * Glass hutch shelves and touch lighting

OPTIONAL FEATURES

- » Hardware choices
- » Glass end panels » Glass choices

» Silverware organizer

155 SERIES 76" MANCHESTER CANTED HUTCHOPTIONAL FEATURES75¹/2" W x 22³/4" D x 83³/4" H» Hardware choicesBuffet Height: 33³/4"» Glass end panels

- » Full extension soft-close drawers
- » Glass hutch shelves and touch lighting
- » Mirror back

21

- » Glass end panels
 » Glass choices
- » Silverware organizer
 » 3 buffet drawers

23

26

3930 MANCHESTER 24" 20¼" W x 23¼" D x 42¾" H **SD:**17" **SH:**24¼" » Also available with arms



250 SERIES 33" MANCHESTER CORNER HUTCH

 $46^{1}v_2^{"}$ W x $82^3a^{"}$ H x $33^{"}$ of Wall Space Buffet Height: $39^{"}$ » Glass hutch shelves and touch lighting » Available in $25^{1}v_2^{"}$ size

OPTIONAL FEATURES » Hardware choices

- » Glass choices
 » Full-length hutch doors
- MORE CUSTOM FURNITURE AND DESIGN CHOICES: Pages: 28-33 and 120-159

MANCHESTER



150 DESIGN YOUR OWN SERIES 60" MANCHESTER BUFFET 60" W x 20½ D x 39" H » Full extension soft-close drawers

OPTIONAL FEATURES

- » Silverware organizer
 » Mirror back, glass end panels
- » Hardware choices, glass choices
 » Backsplash (adds 4" to height)
- » Glass shelves and touch lighting
- » Wood doors, glass doors, wood shelves

27



OPTIONAL FEATURES

- » Silverware organizer
 » Mirror back, glass end panels
- » Hardware choices, glass choices
 » Backsplash (adds 4" to height)
- » Glass shelves and touch lighting
 » Wood doors, glass doors, wood shelves



OPTIONAL FEATURES

- » Hardware choices
- » Full-length hutch doors

150 SERIES 3 DOOR MANCHESTER HUTCH

62¼″ W x 20½″ D x 82¾″ H Buffet Height: 39″

» Full extension soft-close drawers

» Glass hutch shelves and touch lighting

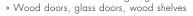
- » Glass choices
- » Glass end panels
- » Silverware organizer

155 DESIGN YOUR OWN SERIES 76" MANCHESTER CANTED BUFFET 75¹/₂" W \times 22³/₄" D \times 33³/₄" H * Full extension soft-close drawers

OPTIONAL FEATURES

28

- Silverware organizer
 Mirror back, glass end panels
 Hardware choices, glass choices
 Backsplash (adds 4" to height)
 Glass shelves and touch lighting





150 DESIGN YOUR OWN SERIES 60" MANCHESTER BUFFET 60" W x 20¹/₂ D x 39" H » Full extension soft-close drawers

150 DESIGN YOUR OWN SERIES

» Full extension soft-close drawers

60" MANCHESTER BUFFET

60" W x 201/2 D x 39" H



31





OPTIONAL FEATURES

- » Silverware organizer
 » Mirror back, glass end panels
- » Hardware choices, glass choices
 » Backsplash (adds 4" to height)

- » Glass shelves and touch lighting
 » Wood doors, glass doors, wood shelves

450 SERIES MANCHESTER SERVER

(Shown with optional storage unit) 53" W x $23^{1/2"}$ D x 45" H

- » Full extension soft-close drawers
- » Glass shelves and touch lighting

OPTIONAL FEATURES

- » Hardware choices
- » Glass choices

- » Silverware organizer
 » Backsplash (adds 4" to height)
 » Storage unit (adds 8" to height)

30



4025 MONTCLAIR ARM 23" W \times 23" D \times 40¹/₄" H SD:17¹/₄" SH:17³/₄" AW:20¹/₄" AH:24¹/₄"





820 SERIES MONTCLAIR ROUND TABLE Table Sizes: 44" and 50" Table Includes: 1-18" skirted leaf » All tables have 10 1/2" column » Feet have recessed adjustable levelers





4020 MONTCLAIR 18¹/₂" W x 23" D x 40¹/₄" H **SD**:17¹/₄" **SH**:17³/₄"



4030 MONTCLAIR 30" 18¹/₂" W × 21" D × 47¹/₂" H **SD**:17'/₄" **SH**:30"

37



36

38

4030 MONTCLAIR 24" 18½" W x 21" D x 41½" H **SD**:17¼" **SH**:24"



822 SERIES MONTCLAIR SOLID TOP TABLE Table Sizes: 44" and 50" » All tables have 10¹/₂" column » Feet have recessed adjustable levelers

- 470 METRO SERVER $51^{1}/2^{"}$ W x $21^{1}/4^{"}$ D x $45^{1}/2^{"}$ H » Full extension soft-close drawers
- » Glass shelves and touch lighting

OPTIONAL FEATURES » Hardware choices

- Glass choices
 Silverware organizer
 Backsplash (adds 4" to height)
 Storage unit (adds 8" to height)





4425 METRO ARM 21¹/₂" W x 22³/₄" D x 40¹/₂" H SD:17" SH:18¼" AW:18¹/₄" AH:25³/₄"



470 METRO SERVER 51¹/₂" W x 21¹/₄" D x 45¹/₂" H » Full extension soft-close drawers » Glass shelves and touch lighting

ROOM SCENE: 46



40



4420 METRO $19\frac{1}{4}$ " W x 22³/4" D x 40¹/2" H SD:17" SH:18¹/4"



4425 METRO ARM 21¹/₂" W x 22³/₄" D x 40¹/₂" H SD:17" SH:18¹/₄" AW:18¹/₄" AH:25³/₄"

44



43

45

4420 METRO $19^{1}_{4''} W \times 22^{3}_{4''} D \times 40^{1}_{2''} H$ **SD**:17'' **SH**: $18^{1}_{4''}$



OPTIONAL FEATURES

- » Hardware choices

- » Glass choices
 » Silverware organizer
 » Backsplash (adds 4" to height)
 » Storage unit (adds 8" to height)



520 SERIES METRO TABLE

- 520 SERIES METRO TABLE

 36" × 36" Extension Style Only*

 36" × 48" Self Storing or Extension Style*

 42" × 42" Extension Style Only

 42" × 54" Self Storing or Extension Style

 42" × 60" Self Storing or Extension Style

 48" × 72" Self Storing or Extension Style

 8" × 72" Self Storing or Extension Style

 9" × Gathering tables available

SELF STORING STYLES

Includes 4-12" leaves, 2 skirted. All leaves can be stored inside table. *36" x 48" includes 2-12" leaves, 1 skirted. Both leaves store inside table. Available with up to 4 leaves total.

522 SERIES METRO SOLID TOP TABLE

36" × 36" - 36" × 48" - 36" × 60" - 36" × 72" 36" × 84" - 42" × 42" - 42" × 48" - 42" × 60" 42" x 72" - 42" x 84" - 48" x 48" » Gathering tables available

EXTENSION STYLES

Includes 2-12" skirted leaves. Available with up to 13 leaves total. Storage not available. *36" x 36" includes 1-12" skirted leaf. Available with up to 2 leaves total. *36" x 48" available with up to 4 leaves total.





3720 HARRISON 20¼" W x 24" D x 41¼" H SD:17¼" SH:18¼"



6725 HAMPTON ARM 21¼" W x 24" D x 41¼" H SD:17¼" SH:18¼" AW:18¼" AH:25¾"

51



6720 HAMPTON 20¼" W x 24"D x 41¼" H SD:17¼" SH:18¼"

49

52

53



802 SERIES SOLID TOP HARRISON TABLE Table Sizes: 36", 42", 44", 48", 52", 60" » Legs have recessed adjustable levelers » Gathering tables available

800 SERIES HARRISON OVAL TABLE 42" x 60" – Includes 3-12" leaves, 1 skirted Stores 2 unskirted leaves inside table 42" x 66" – Includes 4-12" leaves, 2 skirted Stores 2 leaves inside table – 1 skirted, 1 unskirted 48" x 72" – Includes 4-12" leaves, 2 skirted Stores all four leaves inside table » Gathering tables available







2925 CLASSIC SHAKER ARM 22½" W x 21³/4" D x 40" H SD:16³/4" SH:17½" AW:15" AH:251/4" (Shown without finials)



5329 SHAKER BENCH 34" W × 14" D × 18" H 46" W × 14" D × 18" H 58" W × 14" D × 18" H

ROOM SCENE: 61



2920 CLASSIC SHAKER 18³/₄" W x 21¹/₂" D x 40" H **SD**:16¹/₂" **SH**:17¹/₂" (Shown without finials)

Note: Classic Shaker chairs, standard with finials on back posts. Height: 44"



9925 MILAN ARM 22½" W x 21³/4" D x 40" H **SD**:16³/4" **SH**:17½" AW:15" AH:251/4"

59



58

9920 MILAN SIDE 18³/₄" W x 21¹/₂" D x 40" H SD:16¹/₂" SH:17¹/₂"



57

530 SERIES CLASSIC SHAKER TABLE

36" x 36" Extension Style Only* 36" x 48" Self Storing or Extension Style* 30 x 48 Self Storing or Extension Style " 42" x 42" Extension Style Only 42" x 54" Self Storing or Extension Style 42" x 60" Self Storing or Extension Style 48" x 72" Self Storing or Extension Style 60" x 42" Extension Style Only** • Gathering tables available

SELF STORING STYLES

Includes 4-12" leaves, 2 skirted. All leaves can be stored inside table. *36" x 48" includes 2-12" leaves, 1 skirted. Both leaves store inside table. Available with up to 4 leaves total.

532 SERIES CLASSIC SHAKER SOLID TOP TABLE 36" × 36" - 36" × 48" - 36" × 60" - 36" × 72" 36" × 84" - 42" × 42" - 42" × 48" - 42" × 60" 42" × 72" - 42" × 84" - 48" × 48" » Gathering tables available

EXTENSION STYLES

Includes 2-12" skirted leaves. Available with up to 13 leaves total. Storage not available. *36" x 36" includes 1-12" skirted leaf. Available with up to 2 leaves total. *36" x 48" available with up to 4 leaves total. **60" x 42" includes 1-18" skirted leaf. Available with up to 3 leaves total.







2925 CLASSIC SHAKER ARM $22^{1/2''}$ W x $21^{3/4''}$ D x 44'' H **SD**: $16^{3/4''}$ **SH**: $17^{1/2''}$ AW:15" AH:251/4"



532 SERIES CLASSIC SHAKER SOLID TOP TABLE $36'' \times 36'' - 36'' \times 48'' - 36'' \times 60'' - 36'' \times 72''$ 36" × 84" - 42" × 42" - 42" × 48" - 42" × 60" 42" x 72" - 42" x 84" - 48" x 48" » Gathering tables available

ROOM SCENE: 68



Includes 4-12" leaves, 2 skirted. All leaves can be stored inside table. *36" x 48" includes 2-12" leaves, 1 skirted. Both leaves store inside table. Available with up to 4 leaves total.

up to 13 leaves total. Storage not available. *36" x 36" includes 1-12" skirted leaf. Available with up to 2 leaves total. *36" x 48" available with up to 4 leaves total. **60" x 42" includes 1-18" skirted leaf. Available with up to 3 leaves total.

240 SERIES 251/2" SHAKER CORNER HUTCH 35³/₄" W x 83" H x 25¹/₂" of Wall Space Buffet Height: 33³/4" » Glass hutch shelves and touch lighting

SHAKER



145 SERIES 76" SHAKER CANTED HUTCH $75^{1}/_{2}$ " W x 21³/₄" D x 83³/₄" H Buffet Height: 33³/₄" » Full extension soft-close drawers » Glass hutch shelves and touch lighting » Mirror back

OPTIONAL FEATURES

- » Hardware choices » Glass choices
- » Glass end panels
- » Silverware organizer
- » 3 buffet drawers



142 SERIES 2 DOOR SHAKER HUTCH WITH FULL-LENGTH DOORS

44" W x 19" D x 83" H Buffet Height: $33^{3/4}$ " Full extension soft-close drawers
 Glass hutch shelves and touch lighting

OPTIONAL FEATURES

69

» Hardware choices
 » Glass end panels

- » Glass choices
- » Silverware organizer



440 SERIES SHAKER SERVER 53" W x 22" D x 45" H • Full extension soft-close drawer • Glass shelves and touch lighting

70



340 SERIES SHAKER SIDEBOARD

(Shown with optional backsplash) $60" W \times 19" D \times 39" H$ » Adjustable shelf inside doors » Full extension soft-close drawers

0PTIONAL SILVERWARE ORGANIZER









- » Hardware choices
- » Glass end panels
- » Glass choices » Frame only server doors
- » Silverware organizer
 » Backsplash (adds 4" to height)
- » Storage unit (adds 8" to height)

73

OPTIONAL FEATURES » Hardware choices

- » Silverware organizer
- » Backsplash (adds 4" to height)

140 SERIES 3 DOOR SHAKER HUTCH

- 62" W x 19" D x 83" H Buffet Height: 33³/₄" » Full extension soft-close drawers
- » Glass hutch shelves and touch lighting

OPTIONAL FEATURES

- » Hardware choices » Glass choices
- Full-Length hutch doors
 Glass end panels

- » Silverware organizer
 » Open-front buffet and/or hutch





4345 CLEVELAND ARM 24¼" W x 22½" D x 42¼" H **SD**:17½" **SH**:18¼" AW:19¼" AH:25¾"

CLEVELAND TABLE SHOWN OPEN





544 SERIES CLEVELAND TABLE (Shown with optional large Jackson leg) 36" × 48" with 16" Extension Leaves 36" × 60" with 18" Extension Leaves $36'' \times 72''$ with 24" Extension Leaves $40'' \times 72''$ with 18" Extension Leaves



4340 CLEVELAND 20¹/₄" W × 22¹/₂" D × 42¹/₄" H **SD**:17¹/₂" **SH**:18¹/₄"

74



76

 $\begin{array}{l} \textbf{4345 CLEVELAND ARM} \\ 24^{J_{4}''} ~~ W \times 22^{J_{2}''} ~~ D \times 42^{J_{4}''} ~~ H \\ \textbf{5D}; 17^{J_{2}''} ~~ \textbf{5H}; 18^{J_{4}''} \\ \textbf{AW}; 19^{J_{4}''} ~~ \textbf{AH}; 25^{3J_{4}''} \end{array}$

78



77

79

4340 CLEVELAND $20\frac{1}{4}$ " W x $22\frac{1}{2}$ " D x $42\frac{1}{4}$ " H **SD**: $17\frac{1}{2}$ " **SH**: $18\frac{1}{4}$ "

42" x 48" with 16" Extension Leaves 42" x 60" with 18" Extension Leaves 42" x 72" with 24" Extension Leaves 44" x 80" with 24" Extension Leaves 48" x 60" with 18" Extension Leaves 48" x 72" with 24" Extension Leaves

150 DESIGN YOUR OWN SERIES 60" MANCHESTER BUFFET 60" W \times 20¹/₂ D \times 39" H » Full extension soft-close drawers

OPTIONAL FEATURES

- > Silverware organizer
 > Mirror back, glass end panels
 > Hardware choices, glass choices
 > Backsplash (adds 4" to height)
 > Glass shelves and touch lighting
 > Wood doors, glass doors, wood shelves





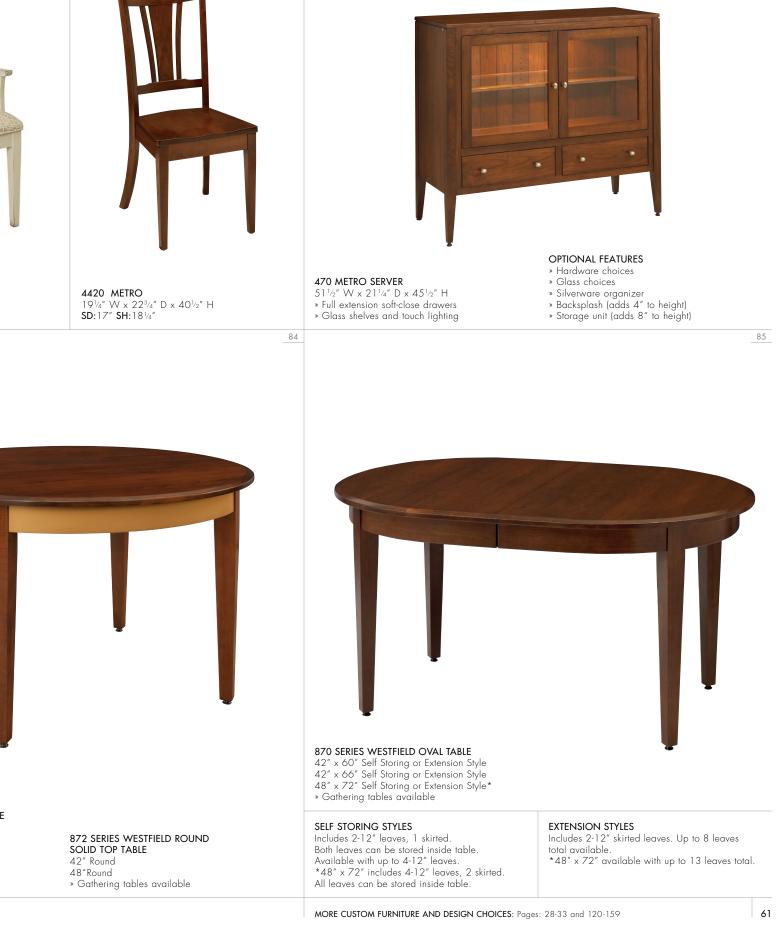
81

4425 METRO ARM $21\frac{1}{2''}$ W × $22^{3}4''$ D × $40\frac{1}{2''}$ H **SD**:17'' **SH**: $18\frac{1}{4''}$ **AW**: $18\frac{1}{4}''$ **AH**: $25\frac{3}{4''}$



870 SERIES WESTFIELD ROUND TABLE

42" Extension Style Includes 2-12" Skirted Leaves 48" Extension Style Includes 2-12" Skirted Leaves Available with up to 5 leaves total Gathering tables available







4365 SOMERSET ARM $24\frac{1}{4}$ " W x $22\frac{1}{2}$ " D x $42\frac{1}{4}$ " H **SD**: $17\frac{1}{2}$ " **SH**: $18\frac{1}{4}$ " AW:19¼" AH:25¾"



546 SOMERSET TABLE

 Somerser Table

 (Shown with optional large Manchester legs)

 36" × 48" with 16" Extension Leaves

 36" × 72" with 18" Extension Leaves

 36" × 72" with 24" Extension Leaves

 40" × 72" with 18" Extension Leaves

 42" × 48" with 16" Extension Leaves



87



4360 SOMERSET 20^{1}_{4} " W x 22^{1}_{2} " D x 42^{1}_{4} " H **SD**: 17^{1}_{2} " **SH**: 18^{1}_{4} "



150 DESIGN YOUR OWN SERIES 60" MANCHESTER BUFFET 60" W x 20¹/₂ D x 39" H » Full extension soft-close drawers

90

OPTIONAL FEATURES

- > Silverware organizer
 > Mirror back, glass end panels
 > Hardware choices, glass choices
 > Backsplash (adds 4" to height)
 > Glass shelves and touch lighting
 > Wood doors, glass doors, wood shelves





.901						
-	42″	х	60″	with	18″	Extension Leaves
	42″	х	72″	with	24″	Extension Leaves
	44"	х	80″	with	24″	Extension Leaves
	48″	х	60″	with	18″	Extension Leaves
	48″	х	72″	with	24″	Extension Leaves

350 SERIES MANCHESTER SIDEBOARD 60" W x $20^{1/2}$ " D x $39^{"}$ H * Adjustable shelf inside doors

» Full extension soft-close drawers

- OPTIONAL FEATURES » Hardware choices » Silverware organizer
 » Backsplash (adds 4" to height)

89





3825 MADISON ARM 21¹/₂" W × 22³/₄" D × 38" H **SD**:15³/₄" **SH**:17³/₄" AW:16¹/2" AH:25³/4" » Available with plain legs, stretchers, and arm posts



490 SERIES MADISON TABLE 42", 48", 54", 60" Extension Style 42" x 66" Self Storing Style » Gathering tables available

SELF STORING STYLE Includes 2-12" leaves, 1 skirted. Both leaves can be stored inside table.

ROOM SCENE: 98





94

96

3820 MADISON 21¹⁄₄" W × 24" D × 38" H **SD**:15³⁄₄" **SH**:17³⁄₄" » Available with plain legs, stretchers, and arm posts



150 DESIGN YOUR OWN SERIES 60" MANCHESTER BUFFET 60" W \times 20¹/₂ D \times 39" H » Full extension soft-close drawers

OPTIONAL FEATURES

- > Silverware organizer
 > Mirror back, glass end panels
 > Hardware choices, glass choices
 > Backsplash (adds 4" to height)
 > Glass shelves and touch lighting
 > Wood doors, glass doors, wood shelves

EXTENSION STYLES Includes 2-12" skirted leaves. 48" available with up to 5 leaves total 54" available with up to 6 leaves total 60" available with up to 8 leaves total



MADISON GATHERING TABLE WITH HAMPTON 24" COUNTER CHAIRS





4125 FREDERICK ARM 22" W x 22¼" D x 41" H SD:16¼" SH:17¾" AW:16" AH:25³/4" » Available with plain legs, stretchers, and arm posts





460 SERIES FREDERICK SINGLE PEDESTAL TABLE Table Sizes: 38" x 42" - 44" x 48" Tables have 7" column Includes 2-12" skirted leaves » Feet have recessed adjustable levelers

ROOM SCENE: 104







4120 FREDERICK 21¹⁄₄" W × 22¹⁄₄" D × 41" H **SD**:16" **SH**:17³⁄₄" » Available with plain legs, stretchers, and arm posts

102

100



180 SERIES SONOMA CHINA

(Shown with optional extra drawers) 54" W × 20" D × 68" H Full extension soft-close drawers Glass shelves and touch lighting Glass end panels

OPTIONAL FEATURES » Hardware choices

- » Glass choices
 » Silverware organizer
 » Extra drawers



430 SERIES FREDERICK DOUBLE PEDESTAL TABLE

42" x 60" – Includes 3-12" leaves, 1 skirted Stores 2 unskirted leaves inside table 42" x 66" – Includes 4-12" leaves, 2 skirted* 48" x 72" – Includes 4-12" leaves, 2 skirted* *Stores all four leaves inside table

42" tables have 7" columns 48" tables have 9" columns » Feet have recessed adjustable levelers 101





60" W x 19" D x 33³/₄" H » Full extension soft-close drawers » Adjustable shelf inside doors

6329 CANTERBURY BENCH 34" W × 14" D × 18" H 46" W × 14" D × 18" H 58" W x 14" D x 18" H



6300 SERIES CANTERBURY TABLE

SELF STORING STYLES





112



113

115

7520 KINGS CANYON 19½″ ₩ x 21½″ D x 40″ H **SD**:16″ **SH**:18″



7529 KINGS CANYON BENCH 34" W x 15" D x 18" H 46" W x 15" D x 18" H

58" W x 15" D x 18" H

116

114





7573 SERIES KINGS CANYON SIDEBOARD 60" W x 20" D x 39" H » Full extension soft-close drawers

OPTIONAL FEATURES » Hardware choices » Silverware organizer

» Backsplash (adds 4" to height)





160 SERIES BEDFORD BUFFET HUTCH

62" W × 20" D × 82³/₄" H
Buffet Height: 39"
Full extension soft-close drawers
Glass hutch doors with glass shelf inserts and touch lighting
Adjustable shelves

ROOM SCENE: 123



OPTIONAL FEATURES » Hardware choices » Silverware organizer

- » Wood doors
 » Open hutch
 » Hutch plate rack
- » Glass choices



119

4325 BEDFORD ARM $24\frac{1}{4}^{"}$ W × $22^{3}\frac{1}{4}^{"}$ D × $42\frac{1}{4}^{"}$ H SD: $17\frac{1}{2}^{"}$ SH: $18\frac{1}{4}^{"}$ AW: $19\frac{1}{4}^{"}$ AH: $25\frac{3}{4}^{"}$

TABLE SHOWN OPEN





4320 BEDFORD $20^{1}_{4''} W \times 22^{3}_{4''} D \times 42^{1}_{4''} H$ **SD**: $17^{1}_{2''}$ **SH**: $18^{1}_{4''}$

122



BEDFORD



170 SERIES IRONWOOD BUFFET

Bakers Rack Shown in Charcoal Iron 57%" W x 20" D x 83" H Buffet Height: 39" » Full extension soft-close drawers

OPTIONAL FEATURES

» Hardware choices

- » Silverware organizer
- » Bakers rack color choices



Pewter Charcoal

160 SERIES BEDFORD BUFFET HUTCH 58¼″ W x 20″ D x 81¾″ H Buffet Height: 39″ (Shown with optional wood doors) » Glass shelves and touch lighting

124

OPTIONAL FEATURES

» Hardware choices » Glass choices

Collina

(COMMANDON)

- » Silverware organizer » Open hutch
- » Hutch plate rack (not available on open hutches)

(Thinking)

» Wood flat panel doors



125

542 SERIES BEDFORD TABLE 36" x 48" with 16" Extension Leaves

36" x 60" with 18" Extension Leaves $36'' \times 72''$ with 24'' Extension Leaves $40'' \times 72''$ with 18'' Extension Leaves 42" x 48" with 16" Extension Leaves



42" × 60" with 18" Extension Leaves 42" × 72" with 24" Extension Leaves 44" × 80" with 24" Extension Leaves 48" × 60" with 18" Extension Leaves

48" x 72" with 24" Extension Leaves

160 SERIES BEDFORD BUFFET (Shown with optional backsplash, adds 6" to height) 57¼" W x 20" D x 39" H

OPTIONAL PLATE RACK



4325 BEDFORD ARM $24\frac{1}{4}$ " W × $22^{3}4$ " D × $42\frac{1}{4}$ " H SD: $17\frac{1}{2}$ " SH: $18\frac{1}{4}$ "

AW:19¼" AH:25¾"

129

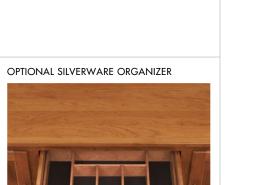
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126

4320 BEDFORD $20\frac{1}{4}$ " W x $22\frac{3}{4}$ " D x $42\frac{1}{4}$ " H SD: $17\frac{1}{2}$ " SH: $18\frac{1}{4}$ "

130

128





160 SERIES BEDFORD SIDEBOARD 62" W x 20" D x 40" H » Full extension soft-close drawers » Adjustable shelves

OPTIONAL FEATURES » Hardware choices » Silverware organizer » Backsplash (adds 6" to height)

MORE CUSTOM FURNITURE AND DESIGN CHOICES: Pages: 28-33 and 120-159







132

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4520 SONOMA 23³⁄₄" W × 23³⁄₄" D × 40" H **SD**:17³⁄₂" **SH**:18¹⁄₄"



502 SERIES SOLID TOP SONOMA TABLE Table Sizes: 36", 42", 48", 52", 60" 36" – 42" tables have 7 ½" column 48" – 60" tables have 10" column » Feet have recessed adjustable levelers

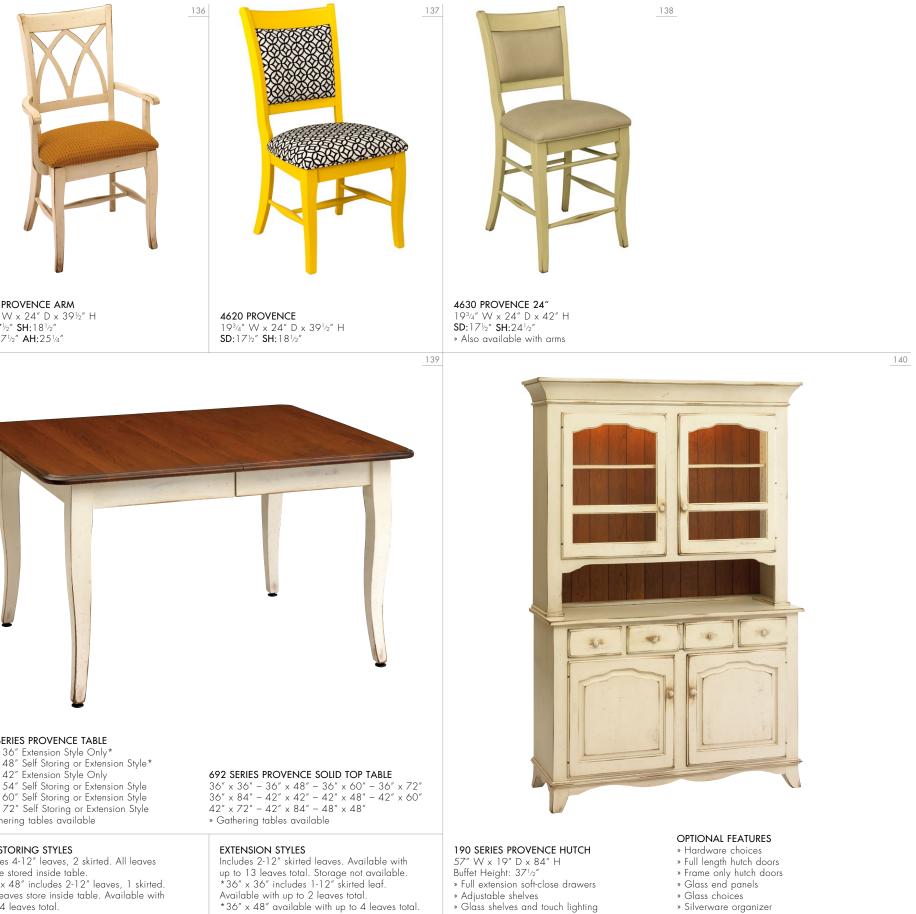
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180 SERIES SONOMA CHINA

(Shown with optional extra drawers) 54" W × 20" D × 68" H → Full extension soft-close drawers → Glass shelves and touch lighting → Glass end panels

OPTIONAL FEATURES Hardware choices Glass choices Silverware organizer Extra drawers







* 36" x 48" includes 2-12" leaves, 1 skirted. Both leaves store inside table. Available with up to 4 leaves total.

» Adjustable shelves

*36" x 48" available with up to 4 leaves total.

» Glass shelves and touch lighting

MORE CUSTOM FURNITURE AND DESIGN CHOICES: Pages: 28-33 and 120-159





4225 JACKSON ARM 21¹/₄" W x 22³/₄" D x 40¹/₄" H SD:17" SH:18¹/2" AW:173/4" AH:26"



960 SERIES JACKSON TABLE

 960 SERIES JACKSON TABLE

 36" × 36" Extension Style Only*

 36" × 48" Self Storing or Extension Style

 42" × 42" Extension Style Only

 42" × 54" Self Storing or Extension Style

 42" × 60" Self Storing or Extension Style

 48" × 72" Self Storing or Extension Style

 8" × 72" Self Storing or Extension Style

 9" × Gathering tables available



145

144



962 SERIES JACKSON SOLID TOP TABLE

36" × 36" - 36" × 48" - 36" × 60" - 36" × 72" 36" × 84" - 42" × 42" - 42" × 48" - 42" × 60" 42" × 72" - 42" × 84" - 48" × 48" » Gathering tables available

SELF STORING STYLES

Includes 4-12" leaves, 2 skirted. All leaves can be stored inside table. * 36" x 48" includes 2-12" leaves, 1 skirted. Both leaves store inside table. Available with up to 4 leaves total.

EXTENSION STYLES

Includes 2-12" skirted leaves. Available with up to 13 leaves total. Storage not available. *36" x 36" includes 1-12" skirted leaf. Available with up to 2 leaves total. *36" x 48" available with up to 4 leaves total.







 $36'' \times 48''$ with 16" Extension Leaves $36'' \times 60''$ with 18" Extension Leaves 36" x 72" with 24" Extension Leaves 40" x 72" with 18" Extension Leaves 42" x 48" with 16" Extension Leaves



5965 SERIES AVIGNON BUFFET 54" W x 19" D x 37½" H » Full extension soft-close drawers

ROOM SCENE: 153

- OPTIONAL FEATURES
- » Hardware choices
- » Silverware organizer » Backsplash (adds 4" to height)



5925 AVIGNON ARM 23½" W x 23¼" D x 41¼" H SD:17¹/₂" SH:18" AW:20³/4" AH:25"

147

150

152



5920 AVIGNON 20" W x 23¼" D x 41¼" H SD:17½" SH:18" 149



5900 SERIES AVIGNON TABLE 36" x 36" Extension Style Only* 36" x 48" Self Storing or Extension Style* 42" x 42" Extension Style Only

SELF STORING STYLES

Includes 4-12" leaves, 2 skirted. All leaves can be stored inside table. * 36" x 48" includes 2-12" leaves, 1 skirted. Both leaves store inside table. Available with up to 4 leaves total.

42" x 54" Self Storing or Extension Style 42" x 60" Self Storing or Extension Style 48" x 72" Self Storing or Extension Style

EXTENSION STYLES

Includes 2-12" skirted leaves. Available with up to 13 leaves total. Storage not available. *36" x 36" includes 1-12" skirted leaf. Available with up to 2 leaves total. *36" x 48" available with up to 4 leaves total.





2825 MISSION ARM $25^{1}/4"$ W × $22^{1}/4"$ D × 43" H SD:17³/4" SH:17³/4" AW:19" AH:25¼"



980 SERIES MISSION TRESTLE TABLE Table Size: 42" x 66" Includes 4-12" leaves total, 2 skirted * Stores all leaves inside table Table Size: 48" x 72" Includes 4-12" unskirted leaves » Stores 4 unskirted leaves inside table » Table legs have recessed adjustable leveler » This table features geared slides



154



155

157

2820 MISSION 18¹/₂" W x 22¹/₄" D x 43" H **SD**:17³/₄" **SH**:17³/₄"



984 SERIES MISSION SOLID TOP TABLE 36" × 36" - 36" × 48" - 36" × 60" - 36" × 72" 36" × 84" - 42" × 42" - 42" × 48" - 42" × 60" 42" × 72" - 42" × 84" - 48" × 48"



- **420 SERIES MISSION SERVER** 53" W × 22" D × 45" H (Shown with optional storage unit) Full extension soft-close drawers

- » Glass shelves and touch lighting » Beveled glass

OPTIONAL FEATURES

- » Hardware choices
- » Glass choices
- » Silverware organizer
 » Backsplash (adds 5[°] to height)
- » Storage unit (adds 8" to height)
 » Bow-front top design (adds 1 ½" to depth)

MISSION



120 SERIES 3 DOOR MISSION HUTCH

(Shown with optional glass end panels) $63^{3}/_{4}$ " W x $19^{1}/_{4}$ " D x $82^{1}/_{4}$ " H Buffet Height: 34" » Full extension soft-close drawers » Glass hutch shelves and touch lighting » Beveled glass » Adjustable buffet shelf

OPTIONAL FEATURES

- » Hardware choices
- » Glass end panels
- » Glass choices

- » Silverware organizer » Bow-front top design (adds 1½8" to depth)

125 SERIES 76" MISSION CANTED HUTCH 76" W x 22" D x 83³⁄4" H

- Buffet Height: 33³/4"
- » Full extension soft-close drawers
- » Glass hutch shelves and touch lighting
- » Mirror back

160

- » Beveled glass » Adjustable buffet shelf

OPTIONAL FEATURES

- » Hardware choices » Glass end panels
- » Glass choices
- » Silverware organizer
- » 3 buffet drawers
- » Bow-front top design (adds ³/4" to depth)

220 SERIES 25¹/₂" MISSION CORNER HUTCH

- $36\frac{1}{4}$ " W x $82\frac{1}{4}$ " H x $25\frac{1}{2}$ " of wall space Buffet Height: 34"
 Glass hutch shelves and touch lighting
 Beveled glass
 Adjustable buffet shelf
- - » Also available in 33" width



161



120 SERIES 3 DOOR MISSION BUFFET 63³⁄₄" W x 19¼″ D x 34" H

- » Full extension soft-close drawers
- » Adjustable buffet shelf

- » Hardware choices » Glass choices

- » Silverware organizer
 » Backsplash (adds 5" to height)
- » Bow-front top design (adds 11/8" to depth)

164



OPTIONAL FEATURES

- » Hardware choices
- » Glass end panels
- » Glass choices
- » Bow-front top design (adds 1¹/₈" to depth)

120 SERIES 2 DOOR MISSION HUTCH

- 45¼" W x 19¼" D x 82¼" H Buffet Height: 34"
- » Full extension soft-close drawers
- » Glass hutch shelves and touch lighting
- » Beveled glass» Adjustable buffet shelf

OPTIONAL FEATURES

O

- » Hardware choices
- Glass end panels
 Glass choices

- » Silverware organizer
 » Bow-front top design (adds 1¹/₈" to depth)
- MORE CUSTOM FURNITURE AND DESIGN CHOICES: Pages: 28-33 and 120-159

C







890 SERIES LINCOLN TABLE (Self storing leaf style) Table Size: 42" × 66" » Includes 4-12" leaves total, 2 skirted » Stores all leaves inside table

ROOM SCENE: 170







3620 LINCOLN 19³/₄" W × 24¹/₂" D × 42³/₄" H **SD**:18¹/₄" **SH**:18" (Shown with optional straight back)



320 SERIES MISSION SIDEBOARD

(Shown with optional backsplash) 60° W x 19° D x 39¼″ H * Full extension soft-close drawers * Adjustable shelf inside doors

168 THIS TABLE FEATURES GEARED SLIDES



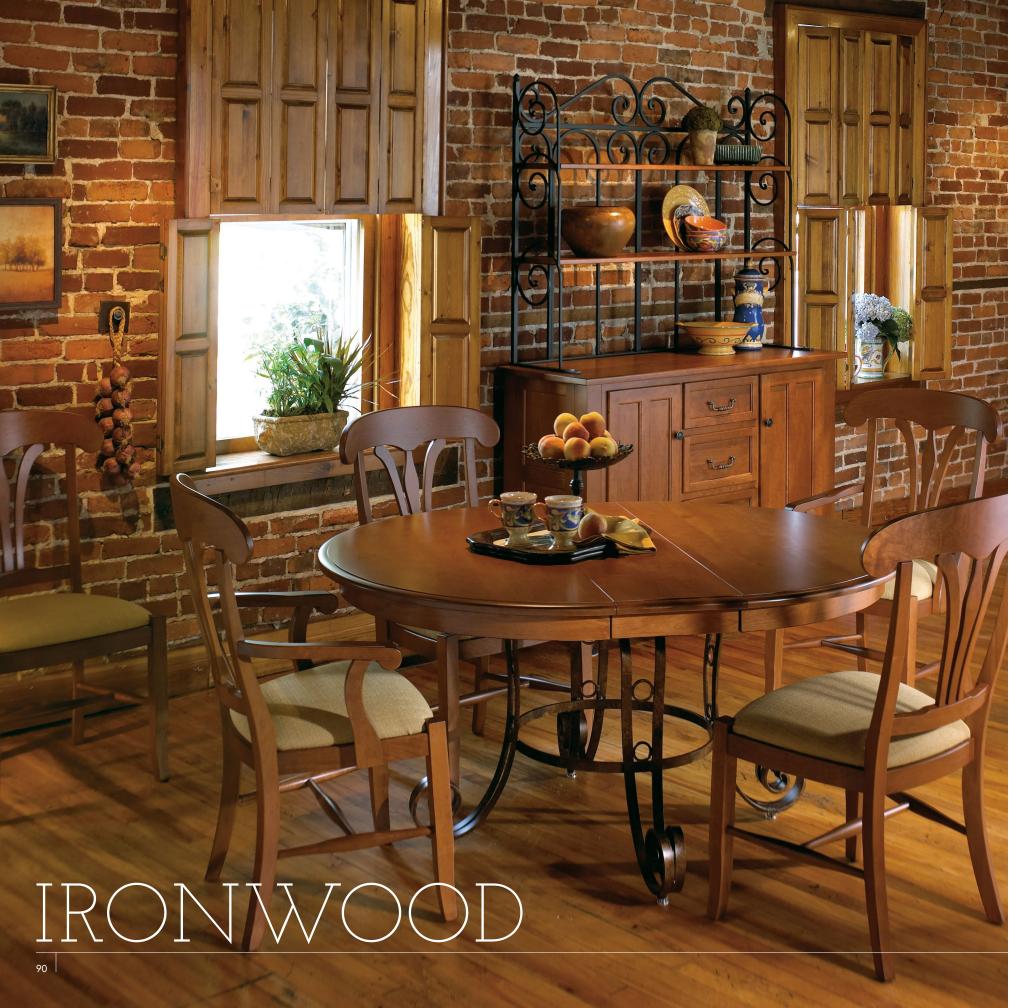
- OPTIONAL FEATURES » Choice of hardware » Silverware organizer » Backsplash (adds 5" to height) » Bow-front top design (adds 1 1%" to depth)

169

- Table Size: 48" x 72" » Includes 4-12" unskirted leaves » Stores 4 unskirted leaves

- **860 SERIES FRANCISCO TABLE** Table Size: 42" x 66" > Includes 2-12" skirted leaves > Table Size: 48" x 72" > Includes 2-12" skirted leaves
- Available with up to 13 leaves total
 Leaf storage not available
 1-3 leaves, 6 leg trestle base
 4-7 leaves, 8 leg trestle base
 8-13 Leaves, 10 leg trestle base

- MORE CUSTOM FURNITURE AND DESIGN CHOICES: Pages: 28-33 and 120-159





BUFFET AND TABLES: CHOICE OF 3 IRON COLORS

Charcoal

Pewter

Antique Gold

170 SERIES IRONWOOD BUFFET Bakers Rack Shown in Charcoal Iron $57 \frac{1}{4}$ " W x 20" D x 83" H Buffet Height: 39" * Full extension soft-close drawers

OPTIONAL FEATURES » Hardware choices » Silverware organizer » Bakers rack color choices



4525 SONOMA ARM 23^{3}_{4} " W × 23^{3}_{4} " D × 40" H SD: 17^{3}_{2} " SH: 18^{3}_{4} " AW: 17^{3}_{4} " AH:26"



4520 SONOMA 23³/₄" W × 23¹/₄" D × 40" H **SD**:17¹/₂" **SH**:18¹/₄"

174

173



780 SERIES IRONWOOD SINGLE PEDESTAL

Table Sizes: 42", 44", 46", 48", 54" Includes 2-12" skirted leaves Third leaf not available » Choice of three iron colors

782 SERIES IRONWOOD SOLID TOP TABLE

Table Sizes: 36", 42", 48", 52"

- » Gathering tables available in 36", 42" round
- » Choice of three iron colors

780 SERIES IRONWOOD DOUBLE PEDESTAL Table Size: 42" × 60" Includes 2-12" unskirted leaves Stores both leaves inside table * Choice of three iron colors

782 SERIES IRONWOOD SOLID TOP DOUBLE PEDESTAL Table Size: 42" × 60" * Choice of three iron colors



CREATING NATURALLY BEAUTIFUL RETREATS

Bedrooms are a personal oasis of escape, relaxation, and rest. It's the place where we unwind at night and wind up for the day. A sanctuary from the bustle and hustle of everyday life.

Whether you prefer traditional décor, modern spaces, or transitional furnishings, our handcrafted beds, accents, and dressers can help you create a bedroom that will be the most inviting place in your home.





68890 TRANSITIONS CHEST OF DRAWERS 39" W \times 193/4" D \times 551/2" H » Optional hardware choices

68423 TRANSITIONS PANEL BED (Queen) 66¹/2" W x 84¹/4" L x 52" H 15"H Footboard

Also available in Twin, Full, King, California King » Care light



- Optional server tray and accessory organizer
 Optional hardware choices

- » Optional hardware choices
- » Optional mirror choices

68941 TRANSITIONS LARGE MIRROR 42" W \times 2" D \times 37 $^{1/2}$ " H \ast Standard with beveled glass



OPTIONAL FEATURES

TRANSITIONS



68850 TRANSITIONS NIGHTSTAND 25 ‰" W x 16 ½" D x 30 ¼" H > Optional hardware choices > Optional server tray > Optional accessory organizer with power strip



ACCESSORY ORGANIZER

Our optional accessory organizer with power strip in the nightstand allows you to eliminate clutter and get charged up.

SERVER TRAY

An optional, removable nightstand server tray is a handy, convenient way to enjoy, or serve, a special treat.



183





68953 TRANSITIONS TRIPLE DRESSING CHEST 71" W x 197%" D x 503/4" H





OPTIONAL FEATURES

» Hardware choices » Mirror choices 68860 TRANSITIONS BEDSIDE CHEST 32" W x $16^{\frac{1}{2}}$ " D x $30^{\frac{1}{4}}$ " H

184

186



OPTIONAL FEATURES * Hardware choices * Server tray

» Accessory organizer with power strip



OPTIONAL FEATURES

» Hardware choices

» Mirror choices

68952 TRANSITIONS DOUBLE DRESSING CHEST 581/2" W x 1978" D x 503/4" H

OPTIONAL FEATURES

» Hardware choices

MORE CUSTOM FURNITURE AND DESIGN CHOICES: Pages: 120-159





OPTIONAL FEATURES » Hardware choices

ROOM SCENE: 191



74940 LOGAN VIEW MIRROR $42^{\frac{1}{4}}$ W x 3" D x $38^{\frac{1}{6}}$ H » Standard beveled glass

OPTIONAL FEATURES * LED mirror lighting with remote



74850 LOGAN VIEW NIGHTSTAND 28¼″ W x 16¾″ D x 30¼″ H

OPTIONAL FEATURES » Hardware choices » Server tray

» Accessory organizer with power strip

190



74890 LOGAN VIEW CHEST OF DRAWERS 36" W x 19³/4" D x 56" H

OPTIONAL FEATURES » Hardware choices

MORE CUSTOM FURNITURE AND DESIGN CHOICES: Pages: 120-159

LOGAN VIEW

CAREFULLY CRAFTED CURVATURES

192



74423 LOGAN VIEW BED (Queen) [Shown with optional LED headboard lighting] 66½" W x 85³/4" L x 53" H Footboard Height: 17"

Also available in Twin, Full, King, California King

OPTIONAL FEATURES » LED headboard lighting with remote » Care light

74870 LOGAN VIEW LINGERIE CHEST 24^{3} /4" W x 18" D x 56" H





74881 LOGAN VIEW SINGLE DRESSER $36'' \text{ W} \times 19^{3/4''} \text{ D} \times 38^{3/4''} \text{ H}$

OPTIONAL FEATURES » Hardware choices









74882 LOGAN VIEW DOUBLE DRESSER 63 $^{\prime\prime}$ W \times 19 $^{\prime\prime}$ D \times 38 $^{\prime\prime}$ H

OPTIONAL FEATURES » Hardware choices » Mirror









196

ROOM SCENE: 200

VERSAILLES



62881 VERSAILLES SINGLE DRESSER 40" W x 19³/4" D x 38¹/2" H » Standard concealed top drawer » Optional hardware choices



202

62860 VERSAILLES BEDSIDE CHEST $37^{1/2}$ " W x $16^{3/4}$ " D x $30^{1/4}$ " H » Standard concealed top drawer

- Optional hardware choices
 Optional server tray
- » Optional concealed lower drawer
- » Optional accessory organizer with power strip



62952 VERSAILLES DOUBLE DRESSING CHEST 60" W x 19³/4" D x 50³/4" H

» Optional hardware choices

» Optional mirror choices

» Standard 2 concealed top drawers

204

62940 VERSAILLES SMALL MIRROR 48" W × 4" D × 30" H » Standard beveled glass



62953 VERSAILLES TRIPLE DRESSING CHEST 72¹/₂" W x 19³/₄" D x 50³/₄" H » 3 concealed top drawers



62413 VERSAILLES SLEIGH BED (Queen) 65³/₄" W x 93" L x 56¹/₂" H Footboard Height: 33³/₄"

Also available in Twin, Full, King, California King

OPTIONAL FEATURES » Care light
» Upholstered headboard and/or footboard



62870 VERSAILLES LINGERIE CHEST 30" W x 19³⁄4" D x 60³⁄4" H » Standard concealed top drawer » Optional hardware choices » Optional concealed lower drawer



62910 VERSAILLES CHIFFOROBE 72½" W x 22"D x 69" H

205

208



OPTIONAL FEATURES

» Hardware choices

» Mirror choices



62882 VERSAILLES DOUBLE DRESSER 60" W x 193/4" D x 381/2" H » 2 concealed top drawers

OPTIONAL FEATURES » Hardware choices » Mirror choices

OPTIONAL FEATURES » Hardware choices



» Concealed top drawer

MORE CUSTOM FURNITURE AND DESIGN CHOICES: Pages: 120-159

» Hardware choices



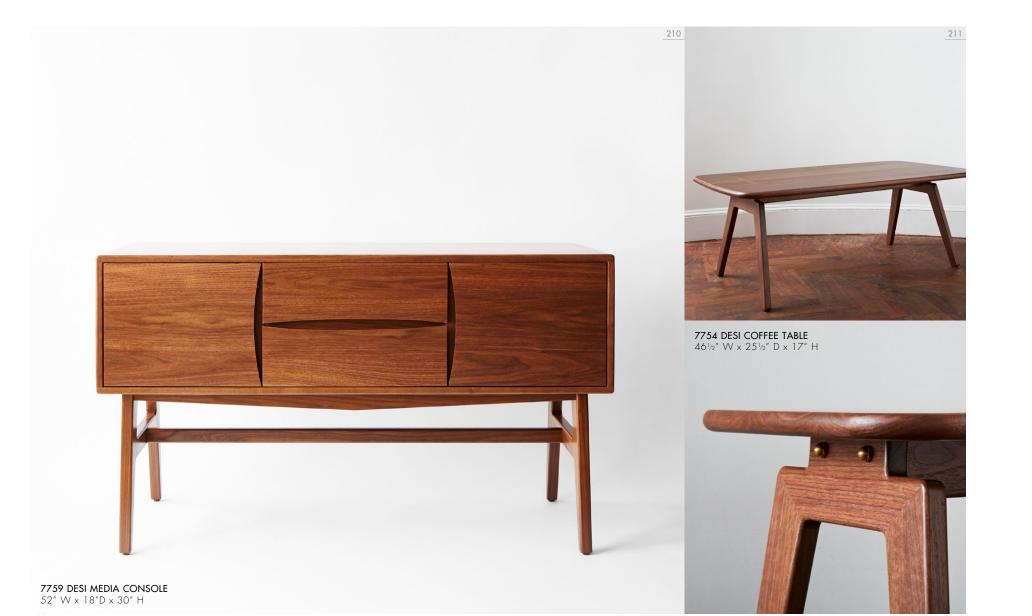
REMARKABLE OCCA SIONS

Why are these tables called occasional? Are they an afterthought or only used on occasion? As it turns out, perhaps one of the most neglected pieces of furniture in the home can add new life to an otherwise neglected space. A well placed table or two can make a dramatic difference in a room, rising to whatever occasion is at hand.

Occasionally, or just maybe more than occasionally, you'll need special sizes and options you cannot find in our standard lineup of accent tables. Because we build everything to order here in our shop in Pennsylvania, it's easy for us to build to your special requirements, creating remarkably unique accent items that express your very own originality. INTRODUCING THE

SKELTON COLLECTION

We are pleased to introduce the new Katy Skelton Collection. Designed by furniture designer Katy Skelton, each piece features an original concept with a contemporary nod to the classic and unique designs of the mid-century.





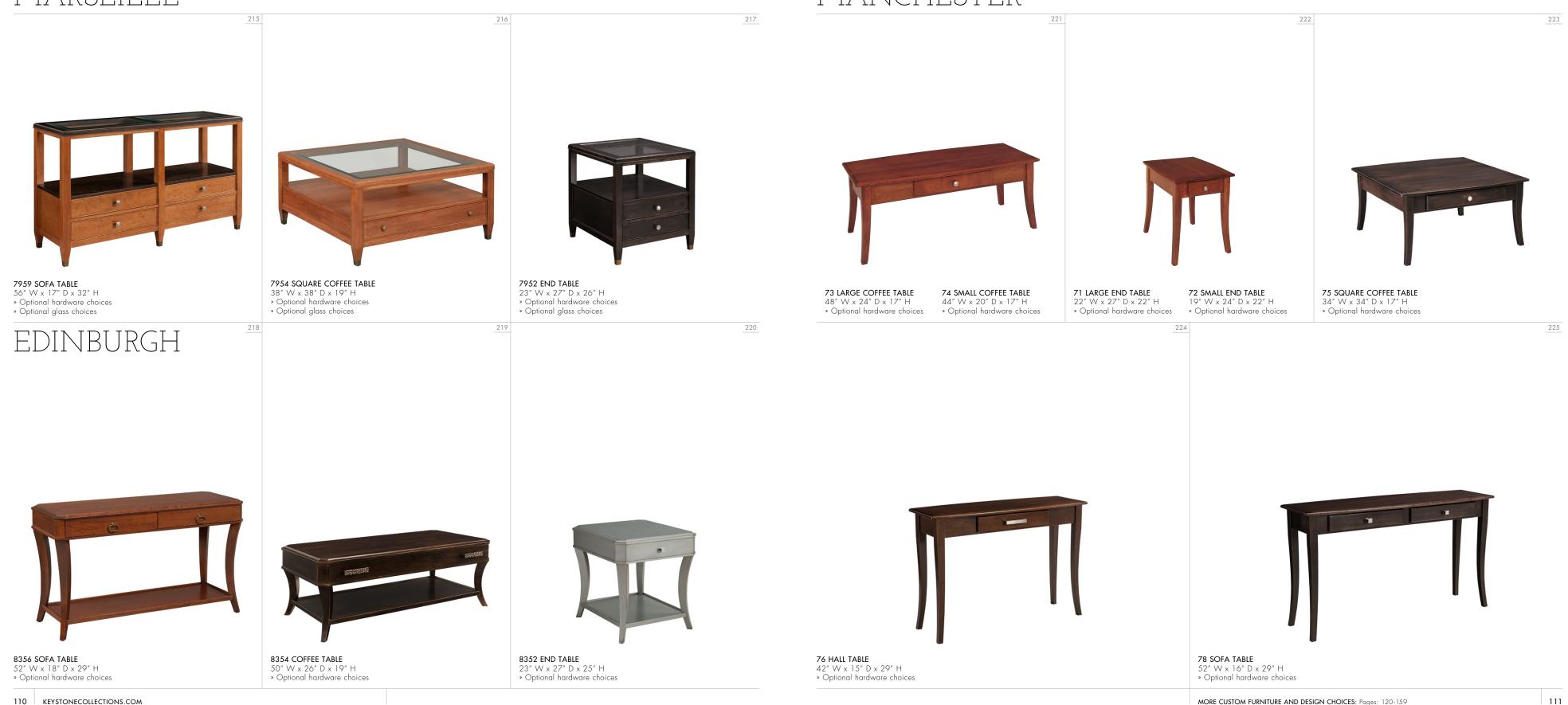
7751 DESI END TABLE 19" W x 17" D x 20" H

7757 DESI ONE DRINK TABLE 7" Round Top x 10³/4" Base x 24" H



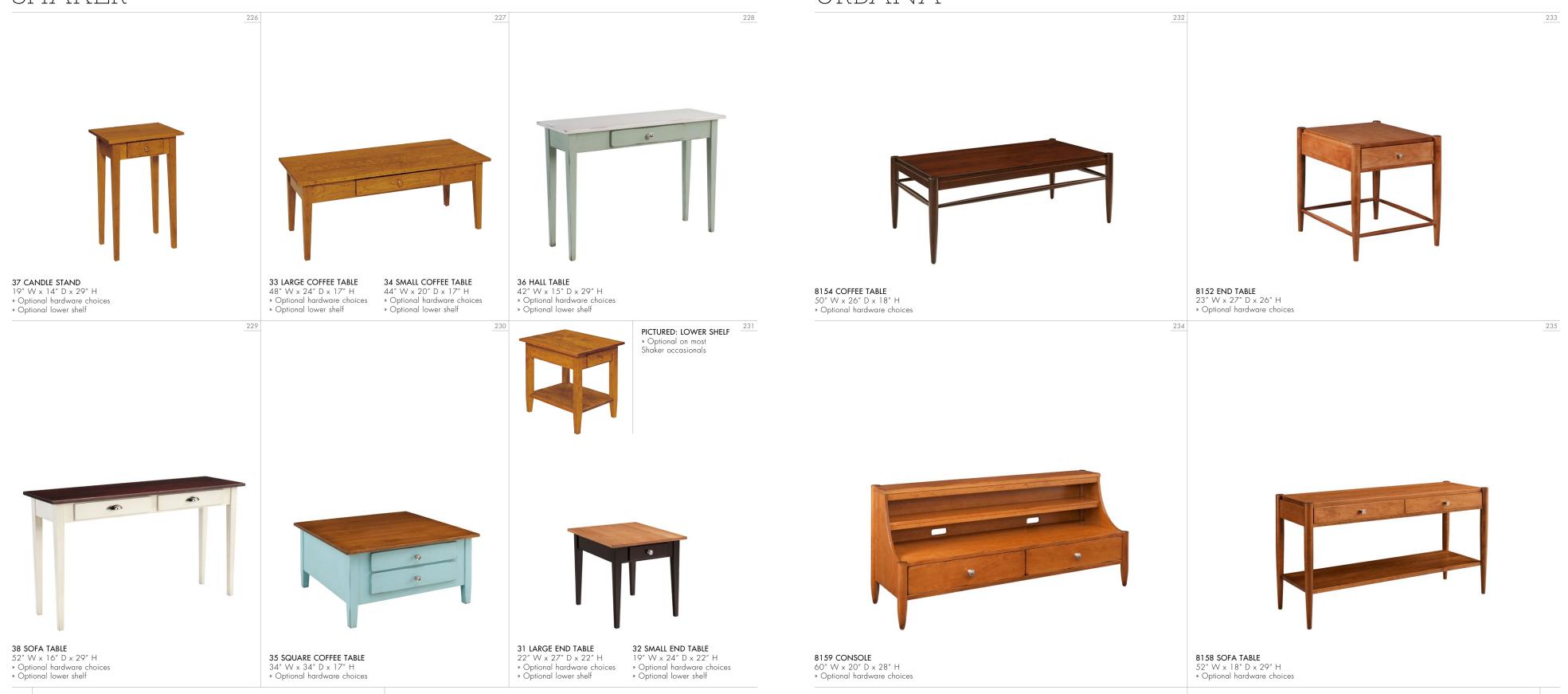
MARSEILLE





SHAKER

URBANA



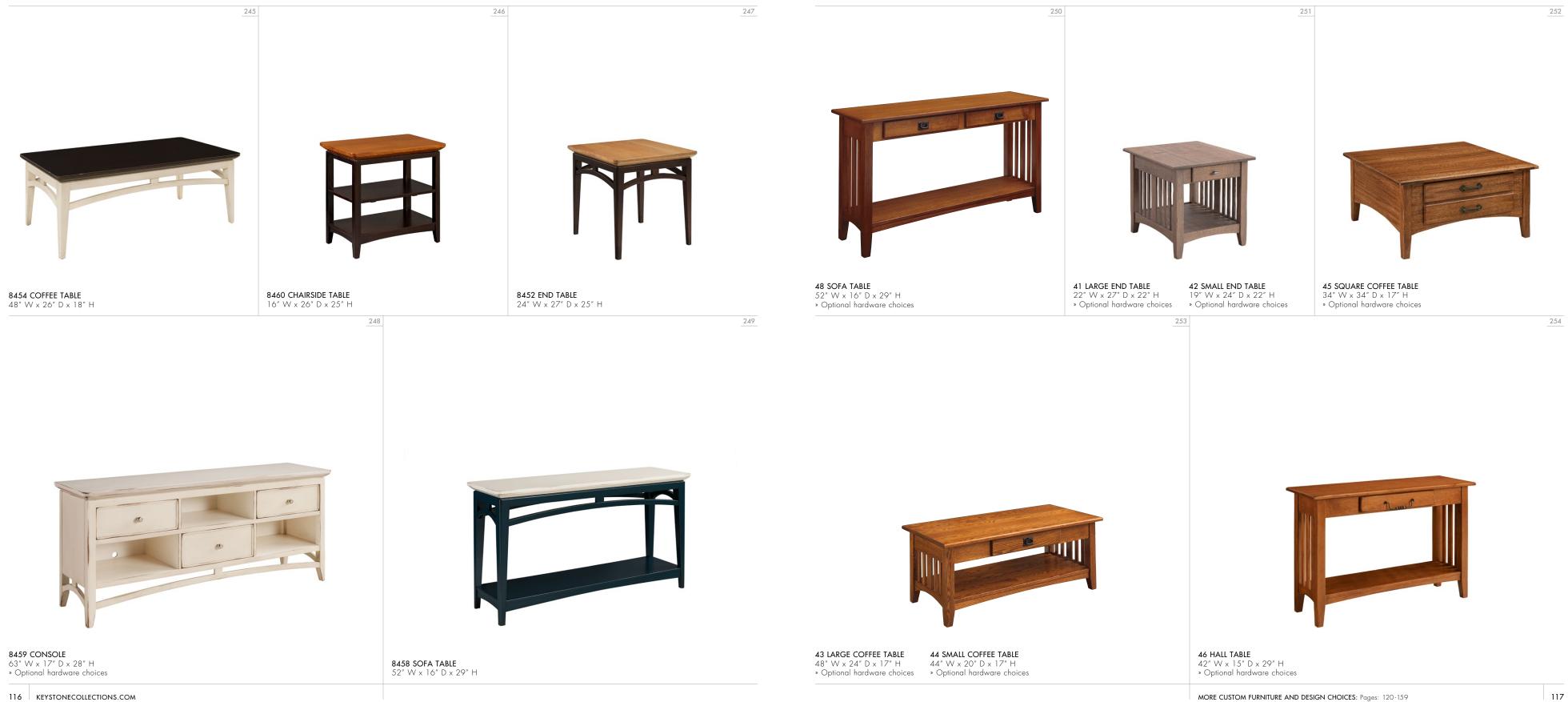
METRO





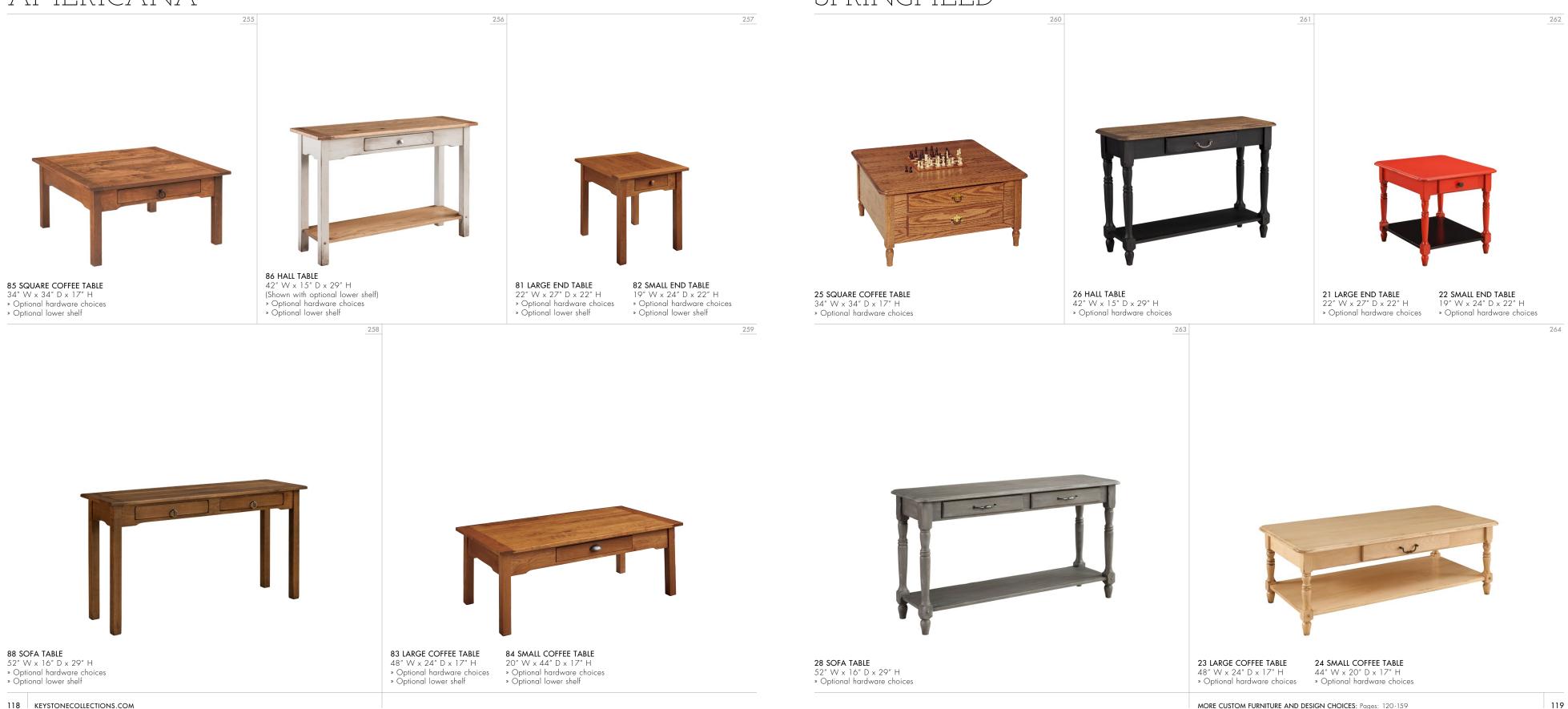
WOODBRIDGE 245





AMERICANA 255 256









Wood as a material is both unique and universal. No other material is as deeply embedded into the life, culture, and history of mankind worldwide, yet every single piece of wood has a uniqueness all its own.

The texture, flexibility, color tone, and durability of different tree species have challenged and puzzled artisans for hundreds of years. Still today, nothing matches wood in beauty or versatility. People are seeking minimal, simple, calm surroundings to counter their frantic, fast-paced lifestyles. Wood's natural beauty and warmth work wonders for creating that atmosphere.



COMMITTED to RESPONSIBILITY and SUSTAINABILITY

As stewards of all the resources God has entrusted to us, we believe one of the best ways to conserve environmental resources is to design and manufacture furniture of such enduring quality that it will last for generations. Is there anything more wasteful than disposable furniture?

KEEPING IT CLOSE AND HANDY

All of our furniture is manufactured in Myerstown, PA, using domestic hardwoods that are harvested in an environmentally responsible and economically viable manner. Most of our material sources are located within 350 miles of our manufacturing facility. This creates a substantial savings in fuel and shipping costs, leaving a smaller carbon footprint.

WRAPPING INSTEAD OF WASTING

Most of the products we ship are being wrapped in blankets instead of boxes and cardboard. We've discovered it protects our furniture exceptionally well. Best of all, it dramatically reduces the amount of cardboard, foam, and plastic normally sent to landfills.

USING IT ALL UP

Unusable small wood scraps leftover from our manufacturing processes are used by a neighbor for heating purposes during the winter. Local farms utilize our sawdust for livestock bedding.

BRIGHTEN THE CORNERS

A recently installed, cost efficient lighting upgrade, and motion detection lighting, have created an exceptionally well lit workplace. This enables us to pay closer attention to the details in our craftsmanship.

FURNITURE MAKEOVER

We offer refurbishment services to all customers. This allows you to update your furnishings through a process that requires only a minimal amount of new materials while reducing the amount of items destined for landfills.

KEYSTONE STAIN COLORS

NATURAL



The search for beauty in solid wood furnishings is often lost or found in the finishing process. A premium, durable finish is a work of art. Interestingly, each finished piece of furniture can vary slightly in color. Woods have grain and color variations due to the growth patterns of each tree. The result is a beautiful and truly unique piece. Due to these variations, finishes on individual pieces may not always match.

Choose from over 250 finish, paint, and distressing options in an impressive array of colors and textures. All our materials are custom formulated and meticulously hand-applied by our skilled artisans, using up to 20 intensive finishing processes.

Keystone Premium Finishes produce a depth of clarity, color, and silky smoothness that enhances the warmth and beauty of solid hardwood. Let us create a truly personalized, hand-finished work of art for you.

/ MAKE IT YOURS /

/ PEPPERCORN - MAPLE /

GREEN TEA - QUARTERSAWN WHITE OAK /



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/ DOVER / MAPLE / BERKSHIRE RED OAK OLD PLANTATION QUARTERSAWN WHITE OAK DEVON

CHERRY



/ RUSTICA /	/ SANIBEL /	/ MYSTIC /	/ BRANDYWINE /	/ HONEY /	/ CORNWALL /	/ DOVER /
/ PEPPERCORN /	/ CHARCOAL /	/ MOCHA /				

	/ TAUPE /	/ PROVINCIAL /	/ GOLDEN OAK /	/ MARTIN /	/ EARLY AMERICAN /	/ HARVEST /	/ CHESTNUT /
/	/ RICH COFFEE /	/ ESPRESSO /					

The state of the				
and the second se	/ GREEN TEA /	/ BERWICK /	/ SANIBEL /	/ SABLE /

NOTE: Colors shown are for illustration purposes only and may not accurately represent the true color. See your Keystone dealer or designer for an actual sample when choosing colors for your order.



PAGE 124 KEYSTONECOLLECTIONS.COM

/ COTTAGE GREEN /

/ INKWELL BLACK /

Have fun with color. Don't worry about trendsthey come and go. Select colors that make you feel good, and you'll always be happy with your color choices. If you can't find your special color here, contact your Keystone design professional, and they'll be glad to assist you with a personalized formulation just for you.

METALLIC PLATINUM

/ COOLED BLUE /

EIREWORKS RED /

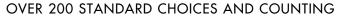
COLOR FUN PAGE 125

CREAMY ALMOND

SNOW WHITE

COUNTLESS





There are about as many stain and paint colors as there are minds out there to create them! Combining paint or stain colors can provide a vibrancy to furnishings that's unlike anything done in one color. For example, contrasting doors or drawers can produce a more modern touch to traditional design. The choices below are only a few of the hundreds of combinations that can create a unique look on your furniture.





/ BERSHIRE STAIN - METALLIC GOLD PAINT /



/ MOCHA STAIN - METALLIC PLATINUM PAINT /



/ CHARCOAL STAIN - METALLIC GOLD GLAZE /



/ SANIBEL STAIN - EIDER WHITE PAINT /





CUSTON

We can recreate the color of an existing item or family treasure on your new furniture. Provide a sample of what you're looking for, and we'll do the rest!

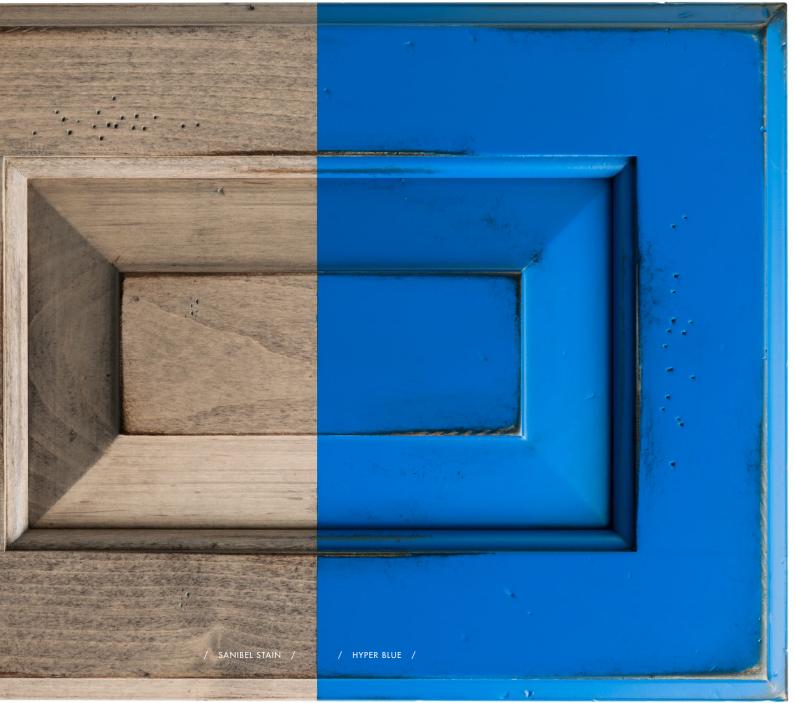
Because of the natural grain variations and aging process inherent in all woods, recreating colors is an inexact and time consuming endeavor that adds a number of weeks to the order process You'll receive a sample for approval before we schedule your order. We'll also assign a special identification number, and document the formula in the event you desire the same finish on future furniture.

AUTHENTIC ANTIQUING ANTIQUING

Gentle antiquing that includes a small amount of indentations, pin holes and rasp marks with some light wear-through. Hand-rubbed glazing completes this appealing look.





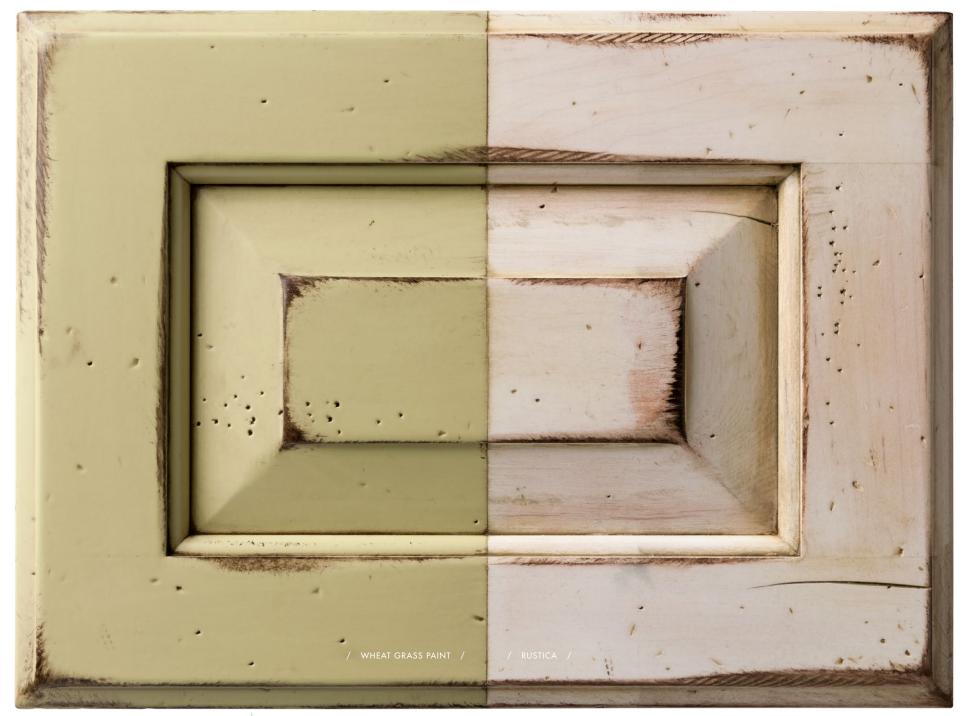


AUTHENTIC ANTIQUING

Moderate antiquing that includes a fair amount of indentations, pin holes and rasp marks with lightly eased edges and some extra wear-through. The addition of hand-rubbed glazing and some light hand-burnishing round out the look.

AUTHENTIC ANTIQUING

Substantial antiquing that includes a heavy amount of indentations, pinholes, and rasp marks with rigorously eased edges, aggressive wear-through, and some simulated cracks. Hand-rubbed glazing with additional hand-burnishing complement this notable effect.





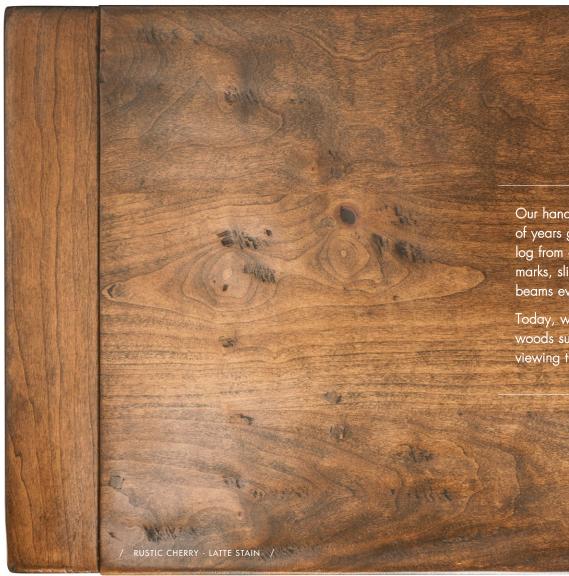
This specialized process has evolved as a fusion of elements found in our other antiquing packages. A moderate amount of indentations and pinholes, rigorously eased edges with some random gouges, all supplement the hand-rubbed glazing and moderate hand-burnishing that simulate the luxurious patina of a valued antique.



AUTHENTIC ANTIQUING















inter.

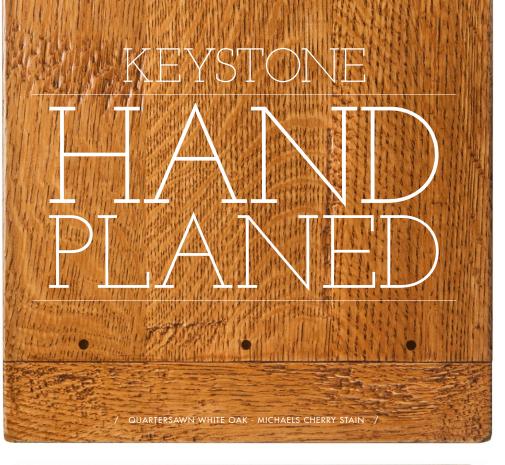
and the state













Before the industrial revolution, talented furniture makers wielded their hand planes to size and smooth the wood, creating gentle undulations where each plane stroke passed. This centuries-old artistry requires a trained eye and skilled hands. A slight tear of the wood grain imparts a natural antiquing effect, while the uneven surface adds a distinctive texture to the wood. Hand-planed furniture creates a one-of-a-kind look that cannot be mass produced, creating the individualized style you've been looking for.

CHERRY - CHARCOAL STAIN /









DISTINCTIVE. RUSTIC. APPEALING. VINTAGE.

Medium indentations, eased edges and corners, and random carved out gouges along the edges, and a specialized process that simulates the look and feel of reclaimed weathered lumber. Top this off with a finish that's durable, yet nearly imperceptible, and you have one-of-a-kind furnishings to enjoy! Available exclusively on red oak, rustic red oak, quartersawn white oak, and rustic quartersawn white oak.





WEATHERED FINISHES



SHOWN ON QUARTERSAWN WHITE OAK

FABULOUS FABRICS

Fabrics are one of the cornerstones of great interior design. From brocaded jacquards and lustrous silks, to classic stripes and bold prints, fabric choices come in an almost unlimited assortment of colors and textures. We even give you the option of supplying your own fabric. Our professional upholsterers will be happy to accommodate your special project.





LUXURIOUS LEATHERS

Looking to add well-appointed ambiance and comfort to your dining chairs? Want a look that's timeless and elegant – something that conveys dependability? Today's leather choices can complement virtually every décor with designs ranging from innovative and contemporary to timelessly classic. Leather is a special investment in durability. Quality leathers can last up to five times longer than most upholstery fabrics.

Genuine leather has its own history with natural characteristics such as stretch marks, discolorations, and wrinkles that are to be celebrated as attributes rather than imperfections.

Perhaps you've discovered some exotic leather you would love to use on your chairs, bed headboards and footboards, or benches? Our accommodating procedures give you the option of supplying your own leather for that special touch.

THE ART AND

Nail head trim is a beautiful and distinctive addition to many furniture styles. Adding this type of trim is not an easy task. The work is slow and tedious as each nail is applied one at a time. It takes a true artisan to get everything just right. The standard spacing is shown below. Other patterns and placements are available as custom options, allowing you to create a unique look that is an expression of your individuality.



/ 10250 - OLD GOLD /



/ 10130 - NICKEL /

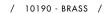


PAGE 140 KEYSTONECOLLECTIONS.COM

/ 10160 - OXIDIZED /









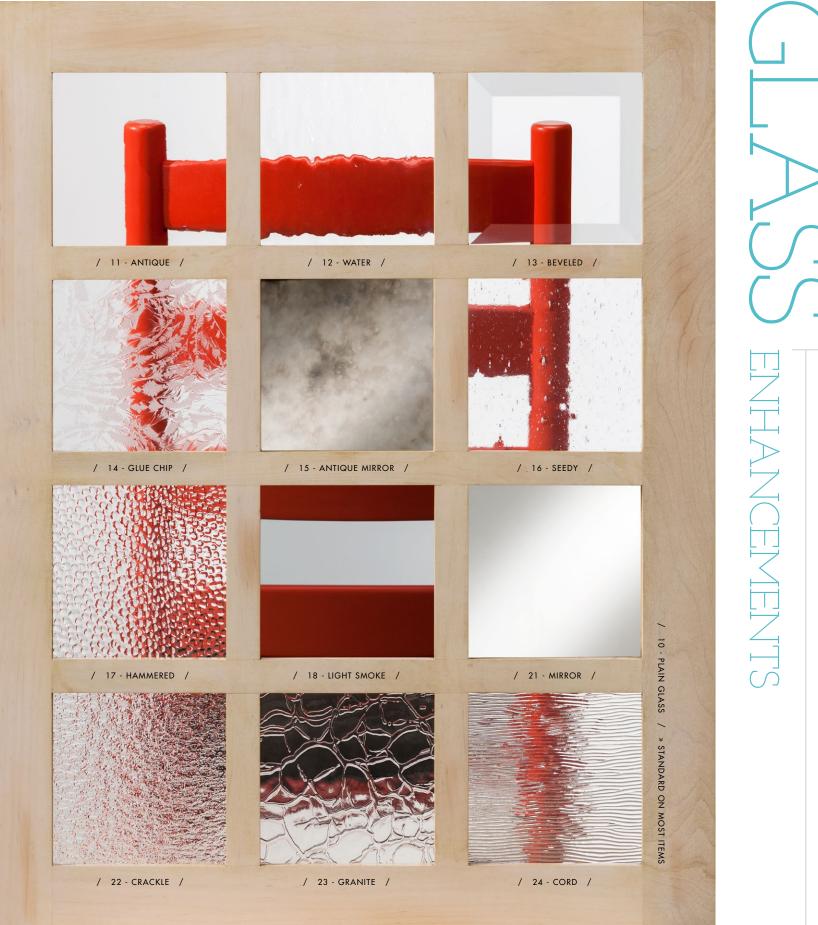
/ 10140 - BRONZE /



/ 10090 - OLD SILVER /

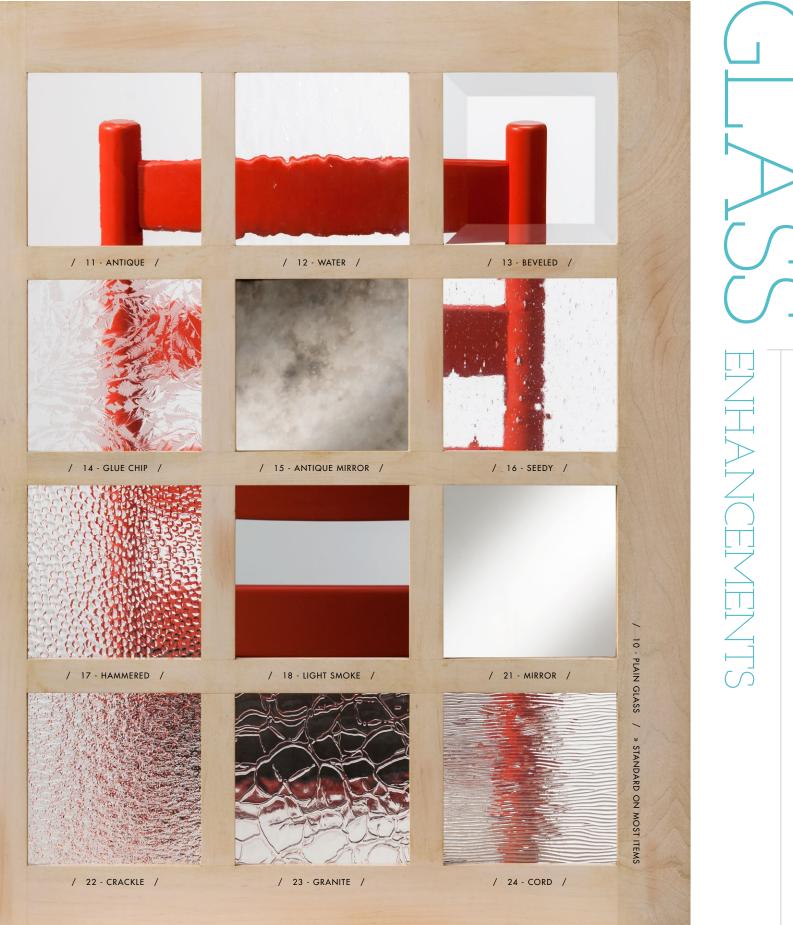


/ 10400 - DULL BLACK /









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HARDWORKING



Hardware is the finishing touch that can turn the ordinary into extraordinary. Whether your taste runs toward the simple or the sophisticated, choose from our extensive inventory to make your furniture truly personal.

Perhaps you have your own vintage pulls or antique knobs that you would like on your furniture? Our craftsmen would be more than happy to install them.



KEYSTONE STANDARD HARDWARE

KEYSTONE PREMIUM HARDWARE



KEYSTONE PREMIUM HARDWARE



Completely sealed finishes on our premium hardware keep wear to a minimum.



575 NOUVEAU CONE - POLISHED NICKEL 576 NOUVEAU CONE - BRUSHED SATIN NICKEL 577 BATH HOPEWELL CONE - OIL RUBBED BRONZE 578 NOUVEAU CONE - FLAT BLACK 1-1/6″W x 1-1/16″L x 15/16″D

3/4"W x 4-1/8"L x 1-1/16"D

590 CHAREAU CHALET - POLISHED NICKEL 592 CHAREAU CHALET - BRUSHED SATIN NICKEL 591 CHAREAU CHALET - SABLE 1-1/2"W x 1-1/2"L x 1-5/16"D

595 SMOOTH RING - PEWTER 597 SMOOTH RING - PATINA ROUGE 596 SMOOTH RING - PATINA BLACK 1-9/16"W x 1-9/16"L x 3/4"D

611 NORMANDY DROP - PATINA BLACK 2-1/8"W x 7-1/2"L x 3/4"D

615 NORMANDY DROP - PATINA ROUGE 616 NORMANDY DROP - PATINA BLACK 1-1/2″W x 1-1/2″L x 3/4″D

620 SALISBURY - PEWTER ANTIQUE 4-1/2"W x 1-1/2"L x 1/4"D

627 BERGEN - BRUSHED SATIN NICKEL 625 BERGEN - PATINA ROUGE 626 BERGEN - FLAT BLACK 1-1/4" W x 1-1/4"L x 1-3/16"D

570

571

572

580

581

582

630 CHAREAU SMALL - BLACK IRON 631 CHAREAU SMALL - BRUSHED SATIN NICKEL 3/4"W x 5-3/4"L x 1-1/2"D

502 MODERN DECO - ALUMINUM 500 MODERN DECO - BRUSHED SATIN NICKEL 501 MODERN DECO - FLAT BLACK 3/4"W x 5-5/16"L x 1-1/16"D

507 NOUVEAU - POLISHED CHROME 505 NOUVEAU - BRUSHED SATIN NICKEL 506 NOUVEAU - FLAT BLACK 7/16"W x 6-1/4"L x 1-5/16"D

KEYSTONE PREMIUM HARDWARE



631

630



Premium hardware is crafted following a rich tradition of quality and architectural details.

601 CHAREAU SMALL T-HANDLE - BRUSHED SATIN NICKEL 600 CHAREAU SMALL T-HANDLE - BLACK IRON 3/4"W x 1-15/16"L x 1-1/4"D

635 ADDITIONS CLEAR OCTAGON CRYSTAL - POLISHED CHROME BASE 636 ADDITIONS CLEAR OCTAGON CRYSTAL - BRUSHED SATIN NICKEL BASE 637 ADDITIONS CLEAR OCTAGON CRYSTAL - OIL RUBBED BRONZE BASE 1-3/8"W x 1-3/8"L x 1-1/8"D

521 NOUVEAU HOPEWELL BAR - POLISHED NICKEL 520 NOUVEAU HOPEWELL BAR - BRUSHED SATIN NICKEL 522 NOUVEAU HOPEWELL BAR - FLAT BLACK 15/32"W x 5-5/16"L x 1-7/16"D

526 CHAREAU EMERALD - POLISHED CHROME 525 CHAREAU EMERALD - BRUSHED SATIN NICKEL 527 CHAREAU EMERALD - TUSCAN BRONZE 1-1/8"W x 1-1/8"L x 1-1/4"D

640 DAKOTA CUP - POLISHED CHROME 641 DAKOTA CUP - TUSCAN BRONZE 1-1/8″W x 4″L x 3/4″D

646 NORMANDY TWIST RING - PEWTER 645 NORMANDY TWIST RING - PATINA ROUGE 647 NORMANDY TWIST RING - PATINA BLACK 1-3/8"W x 1-3/8"L x 3/4"D



Premium hardware – you can feel it in the weight of our cabinet pulls and see it in the character of our hand-finished designs.









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62883 Versailles Triple Dresser » PG 103





71952 American Review Double Dressing Chest » **SEE WEBSITE**



68423 Transitions Panel Bed » PG 95



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74423 Logan View Panel Bed » PG 100

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74890 Logan View Chest of Drawers » **PG 99**



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71883 American Review Triple Dresser » **SEE WEBSITE**



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Chairs Shown With Upholstered Seat. Bedford Buffet Shown With No Center Mullion in Doors) Madison Arm Chair Shown in Maple, Parchment Paint, Antiquity Finish Package Madison Side Chair Shown in **Cherry**, Chestnut Stain Manchester Design Your Own 60" Buffet Shown in Maple, Multi-Color Bland Stain and Peppercorn Stain, Glass Doors, Glass Shelves With Touch Lighting, Premium Hardware-581 & 705 Madison Table Shown in Cherry, Chestnut Stain

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Finish Package (Regular Sheen), Hammered Glass, Premium Hardware-636 Provence Side Chair Shown in Maple, Confident Yellow Paint, Premium Fabric Greenhouse Fabrics A6375 Midnight Upholstered Seat & Back Verona Table Shown in Maple, Multi-Color Mocha Stain and Metallic Platinum Paint, Vintage Finish Package Provence 24" Side Counter Chair Shown in Maple, Wheat Grass Paint, Vintage Finish Package, Premium Fabric Noveltex Bristol Fatigue Upholstered Seat & Back Bedford Table Shown in Rustic Red Oak, Multi-Package Hand-Hewn Table Top and Leaves and Weatherworn Lodge Weathered Skirting and Leas, Large Style Kingston Leg Option Manchester Side Chair Shown in Maple, Sanibel Stain, Premium Fabric Fabricut Biarritz-FG Hemp Upholstered Seat & Back Jackson Side Chair Shown in Cherry, Natural, Custom Antiquity Finish Package (Regular Sheen), Premium Fabric Fabricut Albi Linen-FG Linen Upholstered Seat Manchester 2-Door Hutch Shown in Maple, Multi-Color Charcoal Stain and Parchment Paint, Custom Antiquity Finish Package (No Rub Through, T/G Backer Regular Sheen, Rest Flat Sheen), Full-Length Doors, Hutch Side Lights, Water Glass in Doors and Side Lights, Premium Hardware 570 & 571 Harrison 30" Side Counter Chair Shown in Maple, Blond Stain, Premium Fabric Fabricut Trend 02100-T Dove Gray Upholstered Seat & Back Kings Canyon Sideboard Shown in Quartersawn White Oak, Green Tea Custom Weathered Finish Package (No Distressing), Premium Hardware-550 Montclair Side Chair Shown in Maple, Charcoal Stain, Premium Fabric Fabricut Trend 02100-T Leopard Upholstered Seat Verona Arm Chair Shown in Cherry, Hyper Blue Paint, Premium Fabric Burch Cityscape Marina 1007581 Upholstered Seat Shaker Bench Shown in Cherry, Multi-Color Sanibel Stain and Wheat Grass Paint, Custom Artisan Finish Package (Flat Sheen) Logan View Nightstand Shown in Maple, Multi-Color Charcoal Stain and Williamsburg Blue Paint, Premium Hardware-500 Versailles Triple Dresser Shown in Cherry, Multi-Color Woodberry Stain and 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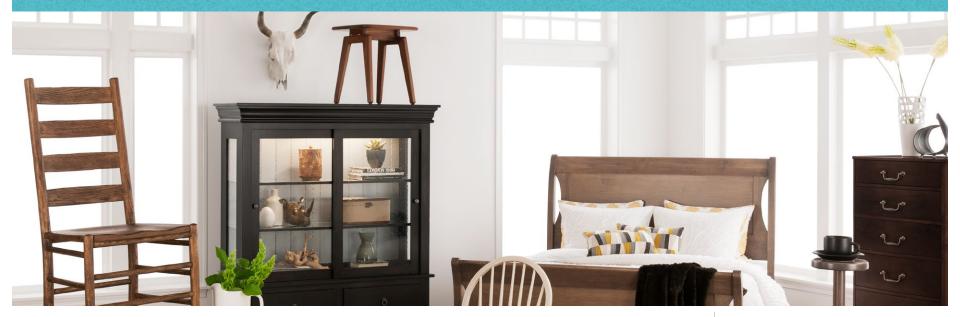
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CARE & CLEANING

CONTROL THE ENVIRONMENT

Your furniture responds to changes in temperature and humidity by expanding and contracting. Keep the indoor relative humidity in the 35 to 45 percent range to minimize these effects. Ultraviolet light from the sun and fluorescent fixtures can cause chemical changes in the wood and/or finish. Avoid placing furniture in an area where it will be hit with direct sunlight. Keep it away from direct sources of heating and cooling, and avoid storing it in an attic or cellar type environment.

EFFECTS OF THE ENVIRONMENT

If the humidity moves out of the ideal range, solid wood table tops could expand or contract, causing a gap in the center or at the ends where the two halves meet. Uncontrolled humidity conditions can also cause splits or cracks in the grain pattern and joints of the wood panels. These symptoms are the result of an uncontrolled environment and are not considered defective. If the environment is not controlled, these conditions should be appreciated as an inherent characteristic of solid wood.

AVOID DRY DUSTING / WIPING

Dust and other normally occurring materials in a house contain tiny abrasive particles much like fine sandpaper. When removed with a dry cloth, they abrade the finish and cause tiny scratches. Over time, this will result in changes to the appearance – particularly in the most used areas. Prevent this problem by using a water dampened, soft clean cloth to clean your furniture. The moistened cloth picks up and holds the dust so it's less likely to scratch the finish. Follow-up with a soft, clean, lint-free cloth to dry the surface.





PROTECT THE FINISH

Our products are finished with a premium-grade conversion varnish. Even though this finish is very durable, place mats should be used under rough plates, and trivets should be placed under hot serving dishes. Temperatures of items placed directly on the wood finish should not exceed 150 degrees F. Pad any areas that will be used as a work surface. Permanent markings can be left by pressing too hard with a pen or pencil.

KEEP IT CLEAN

You can easily avoid burdensome cleaning and finish abuse by wiping up spills immediately with a moist cloth so they don't set up or harden. For most routine cleaning, a soft cloth dampened with warm, soapy water will do the trick. The use of well-formulated cleaning products without abrasives can be effective for those tougher cleaning tasks. If using these products, follow-up promptly using warm, soapy water and a soft a cloth.

EASY-CARE PRODUCTS

Avoid polishes or cleaners that contain silicone or ammonia. Lemon oil may be helpful in caring for your furniture.

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